

Formulas

2026



STÉARINERIE DUBOIS

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summary

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ANTI AGING CREAM Ω

N°80301

This evanescent serum is one of the best examples of the use of light esters in synergy! This O/W emulsion “like a serum” is the ultra-soft & ultra-light ally to exalt youth and moisturize dry skins.

DUB DIOL is used to replace Glycerin and have less sticky finish in your formulas.

DUB INFINITE and **DUB OE HP** are the lightest esters of “Evanescent DUBOIS range”, with a smooth & velvet cocoon after feel. Both are ideal to replace petroleum derivatives in greener formulas.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	SENSANOV WR	C20-22 ALKYL PHOSPHATE C20-22 ALCOHOLS	Emulsifier	SEPPIC	2,00
	MONTANOV 82	CETEARYL ALCOHOL COCO-GLUCOSIDE	Emulsifier	SEPPIC	1,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	10,00
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone feel Cleansing booster	STÉARINERIE DUBOIS	5,00
	DUB OMEGA 6 EE	ETHYL LINOLEATE	Rich in omega 6 Restructuring agent	STÉARINERIE DUBOIS	1,00
	SEPIlift DPHP	DIPALMITOYL HYDROXYPROLINE	Anti-aging active	SEPPIC	1,00
A1	SOLAGUM AX	ACACIA SENEGAL GUM XANTHAN GUM	Thickener	SEPPIC	0,20
B	DEMINEALIZED WATER	AQUA	Solvent	MISCELLANEOUS	69,30
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	5,00
	SODIUM HYDROXIDE SOLUTION 10%	SODIUM HYDROXIDE	pH adjustment	MISCELLANEOUS	0,30
C	NIACINAMIDE	NIACINAMIDE	Active	MISCELLANEOUS	2,00
	TALADVANCE	GLYCERIN, AQUA CENTELLA ASIATICA LEAF EXTRACT	Radiance Active	SEPPIC	2,00
D	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	1,00
E	PERFUME	PARFUM	Fragrance	SENSIENT	0,20

PROCESS

- Prepare and heat phase A (oily phase) in a water bath or hot plate at 80 °C
- Prepare phase B (water phase) and heat with a boiler
- Put A under stirring with a saw-tooth propeller and disperse A1 into A while stirring
- Add phase B into phase A and keep stirring until the mixture is homogeneous.
- Start to cool down, with a cold tap water bath
- At 45°C add phase C to phase AB under strong stirring during 2-3 min.
- Add phase D and E into the mixture of phase ABC and keep stirring until the mixture is homogeneous. Add phase E
- Then pack it



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DEWDROP SERUM

N°80313

Experience the refreshing, weightless touch of DewDrop Serum, a hydrating formula that absorbs instantly, leaving no sticky residue.

Powered by **DUB DIOL**, Glycerin, and Hyaluronic Acid, it delivers deep, long-lasting hydration, keeping your skin soft and supple. **DUB INFINITE** ensures a light, velvety finish, while **DUB DIPA** enhances formula stability for a smooth, fast-absorbing texture.

Enjoy effortlessly dewy, radiant skin - every day!

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DEMINERALIZED WATER	AQUA	Solvent	MISCELLANEOUS	61,50
A1	ACIDE HYALURONIQUE	HYALURONIC ACID	Active	AROMAZONE	0,50
B	GLYCERINE	GLYCERIN	Humectant	STEARINERIE DUBOIS	15,00
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STEARINERIE DUBOIS	15,00
	KELTROL CG-T	XANTHAN GUM	Rheologic agent	CP KELCO	0,40
	AMAZE XT	DEHYDROXANTHAN GUM	Rheologic agent	NOURYON / AZELIS	0,40
	TAPIOCA NATURAL 9096	TAPIOCA STARCH	Stabilizer, opacifier	AGRANA	0,50
C	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescent emollient close to dimethicone feel, long lasting	STEARINERIE DUBOIS	5,00
	DUB DIPA	DIISOPROPYL ADIPATE	Stabilizer	STEARINERIE DUBOIS	1,00
D	PRESERVATIVE	PRESERVATIVE	Preservative	THOR	0,50
	PERFUME	PARFUM	Fragrance	ARGEVILLE	0,20

PROCESS

- Heat Phase A in a kettle at 80°C
- Weigh and introduce Phase A under stirring using a deflocculator propeller
- Gradually disperse Phase A1 (Hyaluronic Acid) into Phase A under agitation. Continue stirring for a few minutes until fully solubilized
- Separately, prepare Phase B, ensuring all solid ingredients are well dispersed and free of lumps
- Add Phase B into Phase A, mixing for a few minutes until a gel forms
- Pre-mix Phase C (DUB INFINITE, DUB DIPA, Perfume), incorporate it into the AB mixture
- Stir for at least 20 minutes, occasionally scraping the sides with a spatula
- Cooling and Final Additions: Gradually reduce the stirring speed to cool down the formula
- Once the mixture reaches room temperature, add Phase D
- Compensate for water loss, then mix the formula for 3 to 5 minutes under strong stirring using a rotor-stator propeller
- If necessary, repeat this step on Day+1.
- Pack the final product

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FAT BURNER

N°80280

This serum contains some of the most advanced & innovative ester **DUB G-SMART®** as caffeine solubilizer.

In synergy with **DUB DIOL**, formula turns to crystal clear.

DUB OE HP is solubilizing essential oil and reducing the sticky-greasy effect.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB G-SMART®	GLYCERYL CAPRYLATE/CAPRATE	Anti soaping agent & Solubilizer & Cleansing booster	STÉARINERIE DUBOIS	48,00
A	CAFFEINE	CAFFEINE	Active	AROMAZONE	2,00
B	DUB DIOL	METHYLPROPANEDIOL	Humectant & Solvent	STÉARINERIE DUBOIS	23,00
C	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone & Cleansing booster	STÉARINERIE DUBOIS	5,00
C	PEPPERMINT ESSENTIAL OIL	MENTHA PIPERITA (PEPPERMINT) OIL	Fragrance	AROMAZONE	1,00
D	DEMINEALIZED WATER	AQUA	Solvent	MISCELLANEOUS	21,00

PROCESS

- Mix A at 80°C, then cool down
- At room temperature, add B, and C
- Add D slowly
- Pack it



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FRENCH TOUCH BY DUB

N°80265

“French Touch by DUB”, the ultimate “Frenchy” formula is a surprising W/O emulsion with high amount of water content. Cold processable, naturally derived and minimalist formulation.

A very simple but performant emulsifying system: **DUB ISO G3** is a W/O co-emulsifier that structures and makes the formula shine and slipper.

Outstanding light and soft properties are given by the association of **DUB G-SMART®** & **DUB OE HP**.

DUB G-SMART® lowers the whitening effect thanks to its anti-soaping properties, whereas **DUB OE HP** gently leaves a cyclomethicone-like after-feel.

PHASE	RAW MATERIAL NAME	INCI UE	FUNCTIONALITIES	SUPPLIERS	%
A	DUB ISO G3	POLYGLYCERYL-3 DIISOSTEARATE	W/O co-emulsifier	STÉARINERIE DUBOIS	3,00
	POLYGLYCERYL-3 POLYRICINOLEATE	POLYGLYCERYL-3 POLYRICINOLEATE	W/O Emulsifier	MISCELLANEOUS	3,00
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone feel	STÉARINERIE DUBOIS	14,00
	DUB G-SMART®	GLYCERYL CAPRYLATE/CAPRATE	Anti-Soaping Agent	STÉARINERIE DUBOIS	1,00
B	DEMINEALIZED WATER	AQUA	Solvent	MISCELLANEOUS	76,00
	HYALURONIC ACID	HYALURONIC ACID	Anti-Aging Active	AROMAZONE	0,50
	BENZOATE DE SOUDE	SODIUM BENZOATE	Preservative	MISCELLANEOUS	0,50
	SODIUM CHLORIDE	SODIUM CHLORIDE	Stabilizer	MISCELLANEOUS	1,50
C	PERFUME	PARFUM	Fragrance	SENSIENT	0,50

PROCESS

- Mix B phase
- Add C into B phase at moderate stirring under Ultra turrax at 3 000 tr/min for 2 minutes maximum
- Mix A phase at moderate stirring under Ultra turrax at 3 000 tr/min for 2 or 3 minutes maximum
- Add only 2 mL of B in A phase at 6 000 tr/min to begin the emulsification, then add B in A phase slowly
- While the mixture emulsifies, pour the rest of B in 5 or 6 times under Ultra turrax at 8 000 tr/min maximum
- Help by mixing gently with a spatula during all the formulation, and eventually add few drops of perfume
- When your emulsion is ready, use a syringe to sample it in a jar



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HUILE PERLÉE

N°80286

Moisturizing serum with oil-in-water suspension: the pleasure of product application on skin is enhanced thanks to this galenic. Moreover, with the combination of **DUB OE HP**, **DUB INFINITE** and **DUB ZENOAT®**, there's a soft and very light after-feel. **DUB OMEGA 6EE**, **DUB DIOL** and **GLYCERINE** boost the moisturizing effect of the formula.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
PART 1 AQUEOUS PHASE					
A	DEMINERALIZED WATER	AQUA	Solvent	MISCELLANEOUS	84,03
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	3,00
	SODIUM CITRATE	SODIUM CITRATE	Complexing agent	IMCD	0,20
B	GLYCERINE	GLYCERIN	Humectant	STÉARINERIE DUBOIS	3,00
	ALGOGEL SCG 2081	XANTHAN GUM & CERATONIA SILIQUA GUM & GLUCOSE	Gelifying agent	ALGAIA	0,30
	ALGOGEL RCG 4041	CARRAGEENAN	Gelifying agent	ALGAIA	0,30
C	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	0,40
	GENENCARE OSMS BA	BETAINE	Active ingredient	IFF	2,00
	ALOE VERA POWDER 200X	ALOE BARBADENSIS LEAF JUICE POWDER	Active ingredient	TRI-K	0,02
D	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	0,50
	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	0,25
E	PURAC HI 90	LACTIC ACID	pH modifier	CORBION	Qs pH 5,2
PART 2: OILY PHASE					
F	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	2,40
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	1,20
	DUB ZENOAT®	PROPANEDIOL DICAPRYLATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	1,20
	DUB OMEGA 6 EE	ETHYL LINOLEATE	Rich in omega 6 Restructuring agent	STÉARINERIE DUBOIS	0,74
G	RHEOPEARL MKL2	DEXTRIN MYRISTATE	Oily gelling agent	MIYOSHI	0,24
H	ASTATROL HP	ASTAXANTHIN CAPRYLIC/CAPRIC TRIGLYCERIDE	Active ingredient	FUJI CHEMICALS	0,10
	PERFUME	PARFUM	Fragrance	ARGEVILLE	0,12

PROCESS

PART 1: AQUEOUS PHASE

- Solubilize phase A ingredients, under stirring with a saw-tooth propeller
- Premix B: disperse natural gums in glycerin
- Add phase B in phase A
- Heat the mix at 85°C for 10 minutes
- Then cool down and add phase C under stirring
- Add phase D make the adjustment of pH with phase E, until pH is at 5,20 (1 drop)

PART 2-3-4: OILY PHASE

- In another beaker, weigh phase F, put under stirring with a propeller
- Disperse phase G (Rheopearl MKL2) in phase F and then heat at 85°C for 10 min, until clear solution
- Cool down at 25°C under a very slow stirring then add phase H
- Reserve it
- To finish the product mix 94% W/W of part 1 (aqueous phase) and 6% W/W of part 2 (oily phase)
- Mix gently by inverting three times at least

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HUILE PERLÉE TRICOLORE

N°80286

Moisturizing serum with oil-in-water suspension: the pleasure of product application on skin is enhanced thanks to this galenic.

Moreover, with the combination of **DUB OE HP**, **DUB INFINITE** and **DUB ZENOAT®** there's a soft and very light after-feel.

DUB OMEGA 6EE, **DUB DIOL** and **GLYCERINE** boost the moisturizing effect of the formula.

PROCESS

PART 1: AQUEOUS PHASE

- Solubilize phase A ingredients, under stirring with a saw-tooth propeller.
- Premix B: disperse natural gums in glycerin
- Add phase B in phase A
- Heat the mix at 85°C for 10 minutes
- Then cool down and add phase C under stirring
- Add phase D make the adjustment of pH with phase E, until pH is at 5,20 (1 drop)

PART 2-3-4: OILY PHASE

- In another beaker, weigh phase F, put under stirring with a saw-tooth propeller
- Disperse phase G (Rheopearl MKL2) in phase F and then heat at 85°C for 10 min, until clear solution
- Cool down at 25°C under a very slow stirring then add phase H
- Reserve it
- To finish the product mix 94% W/W of part 1 (aqueous phase) and 6% W/W of part 2 (oily phase)
- Mix gently by inverting three times at least

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
PART 1: AQUEOUS PHASE					
A	DEMINEALIZED WATER	AQUA	Solvent	MISCELLANEOUS	84,03
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	3,00
	SODIUM CITRATE	SODIUM CITRATE	Complexing agents	IMCD	0,20
B	GLYCERINE	GLYCERIN	Humectant	STÉARINERIE DUBOIS	3,00
	ALGOGEL SCG 2081	XANTHAN GUM & CERATONIA SILIQUA GUM & GLUCOSE	Gelifying agent	ALGAIA	0,30
	ALGOGEL RCG 4041	CARRAGEENAN	Gelifying agent	ALGAIA	0,30
C	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	0,40
	GENENCARE OSMS BA	BETAINE	Active ingredient	IFF	2,00
	ALOE VERA POWDER 200X	ALOE BARBADENSIS LEAF JUICE POWDER	Active ingredient	TRI-K	0,02
D	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	0,50
	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	0,25
E	PURAC HI 90	LACTIC ACID	pH modifier	CORBION	Qs pH 5,2
PART 2: BLUE OILY PHASE					
F	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	2,40
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	1,20
	DUB ZENOAT®	PROPANEDIOL DICAPRYLATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	1,20
	DUB OMEGA 6 EE	ETHYL LINOLEATE	Rich in omega 6 Restructuring agent	STÉARINERIE DUBOIS	0,44
G	RHEOPEARL MKL2	DEXTRIN MYRISTATE	Oily gelling agent	MIYOSHI	0,24
H	ROOTNESS ENERGIZE	DICAPRYLYL ETHER, LUFFA CYLINDRICA ROOT EXTRACT	Active ingredient	CLARIANT	0,30
	AZULENE	AZULENE	Active ingredient	MISCELLANEOUS	0,10
	PERFUME	PARFUM	Fragrance	ARGEVILLE	0,12
PART 3: WHITE OILY PHASE					
F	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	2,40
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	1,20
	DUB ZENOAT®	PROPANEDIOL DICAPRYLATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	1,20
	DUB OMEGA 6 EE	ETHYL LINOLEATE	Rich in omega 6 Restructuring agent	STÉARINERIE DUBOIS	0,51
G	RHEOPEARL MKL2	DEXTRIN MYRISTATE	Oily gelling agent	MIYOSHI	0,24
H	TOCOPHEROL OIL	GLYCINE SOJA (SOYBEAN) OIL, TOCOPHEROL	Active ingredient	CLR	0,30
	COVAPATE UNIWHITE LC 9791	RICINUS COMMUNIS SEED OIL, CI 77891, POLYHYDROXYSTEARIC ACID	Pigment	SENSIENT BEAUTY	0,03
	PERFUME	PARFUM	Fragrance	ARGEVILLE	0,12
PART 4: RED OILY PHASE					
F	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	2,40
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	1,20
	DUB ZENOAT®	PROPANEDIOL DICAPRYLATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	1,20
	DUB OMEGA 6 EE	ETHYL LINOLEATE	Rich in omega 6 Restructuring agent	STÉARINERIE DUBOIS	0,51
G	RHEOPEARL MKL2	DEXTRIN MYRISTATE	Oily gelling agent	MIYOSHI	0,24
H	RONACARE POPPY SE	CAPRYLIC/CAPRIC TRIGLYCERIDE, PAPAVER RHOEAS EXTRACT, TOCOPHEROL	Active ingredient	MERCK	0,30
	D&C RED N°17 K7007	CI 26100	Pigment	SENSIENT BEAUTY	0,03
	PERFUME	PARFUM	Fragrance	ARGEVILLE	0,12

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NO MORE SOAPING

N°80261

No more soaping is our O/W demonstration against the soaping phenomenon. Tired of cosmetics that take ages to be applied on your skin? Fed up with circling around your face / body? Stéarinerie Dubois has the solution: **DUB G-SMART®**.

When incorporated at 5 – 10%, **DUB G-SMART®** will have a tremendous effect on the anti-soaping of any creamy or milky formula.

Our emulsifying system is made with **DUB 165** as main emulsifier, **DUB 50P** and **DUB AL 16 - 98%** as co-emulsifiers. The combination of **DUB MCT 5545** and **DUB SHOREA T** also enhances the soaping property during the application.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB 165	GLYCERYL STEARATE & PEG-100 STEARATE	Emulsifier	STÉARINERIE DUBOIS	3,00
	DUB 50 P	STEARIC ACID & PALMITIC ACID	Consistency agent	STÉARINERIE DUBOIS	1,50
	DUB AL 16 – 98%	CETYL ALCOHOL	Consistency agent	STÉARINERIE DUBOIS	2,00
	DUB G-SMART®	GLYCERYL CAPRYLATE/CAPRATE	Anti soaping agent	STÉARINERIE DUBOIS	7,00
	DUB MCT 5545	CAPRYLIC/CAPRIC TRIGLYCERIDES	Emollient	STÉARINERIE DUBOIS	6,00
	DUB SHOREA T	SHOREA ROBUSTA SEED BUTTER	Natural butter	STÉARINERIE DUBOIS	1,50
B	DEMINEALIZED WATER	AQUA	Solvent	MISCELLANEOUS	74,20
	GLYCERINE	GLYCERIN	Humectant	STÉARINERIE DUBOIS	3,00
	KELTROL CG-T	XANTHAN GUM	Thickener	CP KELCO	0,30
	CARBOPOL ULTREZ 10	CARBOMER	Gelifying agent	LUBRIZOL	0,20
C	SODIUM HYDROXIDE	SODIUM HYDROXIDE	Neutralizing agent	MISCELLANEOUS	QSP
D	PERFUME	PARFUM	Fragrance	SENSIENT	0,50
E	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	0,80

PROCESS

- Mix A at 80°C
- Mix B at 80°C
- Then add A in B under strong stirring
- Cool down at 30°C then add C, D and E



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SMART & CARE

N°80302

Smart & Care is a nice “body butter”, which takes care of your skin. This anhydrous formula wraps your body with a soft and cocoon finish with a high spreadability.

Our esters **DUB INFINITE**, **DUB ZENOAT®** and **DUB OE HP** help to decrease sticky or greasy after feel by mimicking low viscosity silicones.

DUB ESTOLINE® and **DUB ODOL** have proven efficacy to moisturize the skin.

DUB SHOREA T, **DUB CIRE H1** and **DUB PENCIL** provide an ultra-melting sensation/cascade thanks to their low melting point, close to the skin's temperature.

DUB DBHG improves formula stability and thickness, giving a dry after feel and a mat finish.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescent emollient close to dimethicone feel	STÉARINERIE DUBOIS	10,50
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	10,50
	DUB ZENOAT®	PROPANEDIOL DICAPRYLATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	11,00
	DUB MCT 5545	CAPRYLIC/CAPRIC TRIGLYCERIDE	Emollient	STÉARINERIE DUBOIS	12,00
	HUILE DE PEPINS DE RAISIN RAFFINEE PRESSION	VITIS VINIFERA SEED OIL	Emollient	OLVEA / ALDIVIA	5,50
	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin and moisturizing agent	STÉARINERIE DUBOIS	2,00
B	RICE PO4 NATURAL	DISTARCH PHOSPHATE	Feeling agent / Thickener	AGRANA	9,00
	SILICA BEAD SB-700	SILICA	Feeling agent	MIYOSHI	4,90
	MST-1 Cellulobeads D10	CELLULOSE & MAGNESIUM STEARATE	Feeling agent	DAITO KASEI	2,10
	MST-1 Mica SX	MICA	Feeling agent	DAITO KASEI	5,00
	DUB ODOL	OCTYLDODECANOL	Humectant	STÉARINERIE DUBOIS	2,00
C	DUB SHOREA T	SHOREA ROBUSTA SEED BUTTER	Smooth and melting butter	STÉARINERIE DUBOIS	2,00
	DUB CIRE H1	C10-18 TRIGLYCERIDES	Skin temperature melting wax	STÉARINERIE DUBOIS	4,00
	DUB PENCIL	HYDROGENATED COCO-GLYCERIDES	Low melting point close to skin temperature	STÉARINERIE DUBOIS	3,00
	DUB DBHG	GLYCERYL DIBEHENATE & TRIBEHENIN & GLYCERYL BEHENATE	Thickener and stabilizing agent	STÉARINERIE DUBOIS	16,37
D	COVI-OX T 90	TOCOPHEROL	Antioxidant	A.M.I	0,03
	SUPERFOOD BODY BUTTER	PARFUM	Fragrance	ARGEVILLE	0,10

PROCESS

- Prepare phase A and heat at 80°C, under saw-tooth propeller, hot water bath
- Add phase B under strong stirring, sprinkle feeling agents one by one. Wait for each powder to disperse before adding the next one
- Add phase C at 80°C
- Stop the stirring, and replace the stirrer by a three blade propeller
- Start to cool down using a cold-water bath,
- Add phase D at 30-40°C, keep under strong stirring until the temperature is close to 20°C
- Pack it

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SMART SERUM

N°80268

How to formulate minimalist formulation with no soaping effect thanks to **DUB G-SMART®**, **DUB STG AE** for self-emulsifying effect and **DUB OE HP** for light, soft and high spreadability formula.

Fluid, quick penetration and soft after-feel, increasing moisturizing effect with **DUB DIOL** without tackiness compared to Glycerin.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB G-SMART®	GLYCERYL CAPRYLATE/CAPRATE	Multifunctional ingredient, anti-soaping	STÉARINERIE DUBOIS	3,00
B	DUB STG AE	GLYCERYL STEARATE SE	Emulsifier	STÉARINERIE DUBOIS	5,00
	DUB OE HP	ETHYL OLEATE	Light Emollient	STÉARINERIE DUBOIS	7,00
C	DEMINEALIZED WATER	AQUA	Solvent	MISCELLANEOUS	79,00
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	5,00
	TAMARIND	TAMARINDUS INDICA SEED GUM	Gelifying agent	UNIPEX SOLUTIONS	0,25
	KELTROL CG	XANTHAN GUM	Gelifying agent	AZELIS	0,25
D	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	0,50
E	CITRIC ACID	CITRIC ACID	pH modifier	MISCELLANEOUS	Qsp

PROCESS

- Heat B at 80°C
- Mix C with hot water
- Add B in C then cool to 50°C and add A
- Then cool at 30°C and add D
- To adjust pH



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SOS JOLIE PEAU

N°80283

This stick is an inverse emulsion which can be easily spread on the skin. An instantaneous hydrating power liberated on the skin when being applied. The formula delivers a unique touch and enhance hydration.

A cascade of sensory given by **DUB DBHG**, **DUB PENCIL** and **DUB CIRE H1** providing an ultra-melting sensation.

Liquid esters **DUB OE HP**, **DUB ZENOAT®** and **DUB SIS16** bring unmatched moisturizing, smooth and soft finish.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A1	MLB	POLYGLYCERYL-4 ISOSTEARATE & COCO-CAPRYLATE/CAPRATE & DISTEARDIMONIUM HECTORITE & POLYGLYCERYL-3 POLYRICINOLEATE & SORBITAN ISOSTEARATE	Emulsifier	SUNJIN	10,0
	DUB DBHG	GLYCERYL DIBEHENATE & TRIBEHENIN & GLYCERYL BEHENATE	Emollient, Thickener	STÉARINERIE DUBOIS	8,0
	DUB PENCIL	HYDROGENATED COCO-GLYCERIDES	Low melting point close to skin temperature	STÉARINERIE DUBOIS	5,0
	DUB CIRE H1	C10-18 TRIGLYCERIDES	Skin temperature melting wax	STÉARINERIE DUBOIS	5,0
	KAHLBEADS 2811 P RICE	ORYZA SATIVA (RICE) BRAN WAX	Thickener	KAHLWAX	2,0
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	7,0
	DUB ZENOAT®	PROPANEDIOL DICAPRYLATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	3,0
	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin and moisturizing	STÉARINERIE DUBOIS	1,0
	DUB SIS16	ISOCETYL STEARATE	Emollient, smooth sensory	STÉARINERIE DUBOIS	3,0
A2	MST-1 MICA SX	MICA & MAGNESIUM STEARATE	Feeling agent	DAITO KASEI	5,0
	MST-1 CELLULOBEADS D10	CELLULOSE & MAGNESIUM STEARATE	Feeling agent	DAITO KASEI	3,0
B	DEMINERALIZED WATER	AQUA	Solvent	MISCELLANEOUS	35,0
	GENENCARE BA	BETAINE	Hydrating agent	IFF	4,0
	GLYCERINE	GLYCERIN	Humectant	STÉARINERIE DUBOIS	2,0
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	5,0
	RONACARE MgSO4	MAGNESIUM SULFATE	Stabilizer	MERCK	1,0
	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	0,8
C	PERFUME	PARFUM	Fragrance	SENSIENT COSMETIC TECHNOLOGIES	0,2

PROCESS

- Mix A1 and heat at 80-85°C
- Disperse Phase A2 ingredients into Phase A 1
- Prepare Phase B, bring it to 80-85°C and then add it under stirring to Phase A
- Add C in phases AB, under stirring
- Pour it in a stick while it is liquid / hot

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SUPREME HYDRATION CREAM

N°80329

Supreme Hydration Cream is a refreshing and comforting after-sun cream mousse designed to soothe and hydrate the skin after-sun exposure. Its airy, whipped texture melts effortlessly, delivering an immediate cooling sensation and long-lasting moisture. Lightweight yet nourishing, it leaves the skin soft, smooth, and non-greasy. The formula combines high performance esters and a melting wax to enhance spreadability, comfort, and hydration, offering a sensorial experience ideal for after-sun care.

DUB INFINITE - A super light ester with a sensory profile close to light silicones, delivering an ultra-soft, lightweight, and non-greasy feel.

DUB CIRE H1 - A wax that melts at skin temperature, bringing structure, consistency, and sensory comfort to the balm texture.

DUB OE HP - The lightest ester in the range, offering a volatile silicone-like feel that enhances spreadability.

DUB DIOL - Acts as a non-sticky humectant while helping to maintain skin hydration

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DEMINERALIZED WATER	AQUA	Solvent	MISCELLANEOUS	62,75
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STEARINERIE DUBOIS	5,00
	GENENCARE OSMS BA	BETAINE	Moisturizing agent	IFF BIOSCIENCE	2,00
B	DUB CIRE H1	C10-18 TRIGLYCERIDES	Skin temperature wax with smooth melting	STEARINERIE DUBOIS	5,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescent emollient close to dimethicone feel	STEARINERIE DUBOIS	5,00
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone & Cleansing booster	STEARINERIE DUBOIS	4,00
	DUB SHOREA T	SHOREA ROBUSTA SEED BUTTER	Smooth and melting butter	STEARINERIE DUBOIS	3,00
	MONTANOV 202	ARACHIDYL ALCOHOL (AND) BEHENYL ALCOHOL (AND) ARACHIDYL GLUCOSIDE	Emulsifier O/W	SEPPIC	3,00
	REFINED JOJOBA OIL	SIMMONDSIA CHINENSIS (JOJOBA) SEED OIL	Vegetable oil	SOPHIM	2,00
C	AQUAXYL	XYLITYLGLUCOSIDE (AND) ANHYDROXYLITOL (AND) XYLITOL	Moisturizing agent	SEPPIC	3,00
	NIPAGUARD PE 9010	PHENOXYETHANOL & ETHYLHEXYLGLYCERIN	Preservative	CLARIANT	1,00
	PERFUME	PARFUM	Perfume	MISCELLANEOUS	0,50
D	GLYCERIN	GLYCERIN	Humectant	STEARINERIE DUBOIS	3,00
	COVACRYL MV 60	SODIUM POLYACRYLATE	Texturizing agent	SENSIENT	0,75

PROCESS

- Heat Phase A to 85°C.
- Prepare Phase B and heat it to 85°C.
- Emulsify Phase B into Phase A.
- Begin cooling while stirring.
- When the temperature is below 40°C, add Phase C while stirring.
- Then add Phase D, maintaining stirring.
- Adjust the pH to 6–7 if necessary.

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URBAN SHIELD GEL CREAM

N°80330

This lightweight gel cream delivers fresh, effortless spreading and immediate skin hydration, while helping protect the skin from pollution thanks to **DUB ESTOLINE®** (test available). Its smooth, modern texture absorbs quickly, leaving the skin soft and comfortable without heaviness.

The formula benefits from two ultra-light esters that elevate sensoriality:

DUB INFINITE – Light Dimethicone feel, softest finish. **DUB OE HP** – Silicone-like, close to D5, improves spreading; in synergy with **DUB INFINITE** provides a smooth and velvety finish. As the lightest products in our range, they impart an elegant, silky glide for a refined application experience. To reinforce skin vitality, the gel cream incorporates **DUB OMEGA 6 EE**, rich in omega 6 fatty acids & restructuring agent, combined with a longevity / well aging ingredient. Together, they support skin suppleness and long-term resilience.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
AQUEOUS PHASE					
A	DEMINEALIZED WATER	AQUA	Solvent	MISCELLANEOUS	84,45
	COVARINE WHITE WN 9787	CI 77891 & GLYCERIN & AQUA & XANTHAN GUM & SODIUM CITRATE	Pigment	SENSIENT COSMETIC TECHNOLOGIES	0,50
	REISITA NATURAL 9094	ORYZA SATIVA POWDER	Rheological agent	AGRANA	6,50
B	DUB DIOL	METHYLPROPANEDIOL	Humectant	STEARINERIE DUBOIS	4,35
	KELCOGEL CG-HA	GELLAN GUM	Gelling agent	CP KELCO	0,08
D	XEP®-018 MINIPROTEIN™	S-MU-CONOTOXIN CnIIIC	Well aging, Collagen synthesis booster, Rejuvenation	ACTIVEN	2,94
	PRESERVATIVE	PRESERVATIVE	PRESERVATIVE	MISCELLANEOUS	1,18
OILY PHASE					
E	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin, moisturizing & antipollution agent	STEARINERIE DUBOIS	34,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescent emollient close to dimethicone feel	STEARINERIE DUBOIS	23,00
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STEARINERIE DUBOIS	16,50
	ESTOGEL GREEN	HYDROGENATED CASTOR OIL/SEBACIC ACID COPOLYMER	Rheologic agent	POLYMEREXPERT	13,50
F	ROUGE BAISER	CARMINE & HELIANTHUS ANNUUS SEED OIL & ALTODEXTRIN	Dye	AROMAZONE	0,20
G	DUB OMEGA 6 EE	ETHYL LINOLEATE	Rich in omega 6 fatty acids & Restructuring agent	STEARINERIE DUBOIS	12,50
	PERFUME	PARFUM	Fragrance	ARGEVILLE	0,30

PROCESS

AQUEOUS PHASE

- Weigh Phase A, place under stirring, and allow the pigment to disperse.
- Add REISITA NATURAL 9094 and allow the mixture to disperse fully at room temperature.
- Once the mixture is homogeneous, place it on a heating plate and begin heating.
- Prepare Phase C as a premix, then add it to the A + B mixture.
- Heat to 80°C and maintain for 5 minutes.
- Cool under moderate stirring using a cold-water bath.
- Add Phase D at 40°C, then continue cooling to room temperature.

OILY PHASE

- Weigh Phase E, place under stirring, and heat on a hot plate to 85–90°C.
- Wait until the Estogel M is fully melted and the mixture becomes homogeneous.
- Add Phase F, then begin cooling under stirring.
- When the temperature reaches 50°C, add Phase G, then allow the mixture to cool in a cold-water bath without stirring.

FINAL MIXING

- Once both phases have reached room temperature, combine:
- 85% w/w aqueous phase. 15% w/w oily phase
- Mix under slow stirring (500–600 rpm) for 3 minutes.

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VELVETY GEL OIL

N°80317

Indulge yourself with our innovative gel-to-oil formula, designed to deliver deep nourishment thanks to our precious esters.

DUB LAHE, our isohexadecane alternative, combined with **DUB 810 PGM**, allows for intense skin repair, boosted by **DUB OMEGA 6 EE** and other active ingredients.

Composed of more than 60% vegetable oils and esters, this unique texture melts effortlessly into the skin, while **GLYCERINE** deeply moisturizes for long-lasting comfort.

Upon contact with water, the gel transforms into a light milk, leaving the skin soft, supple, and perfectly nourished. The formula envelops the skin in a cocoon of comfort, with a velvety, silky finish, without any greasy or sticky residue. Suitable for the face, dry skin, or dry hands.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	GLYCERINE	GLYCERIN	Humectant	STEARINERIE DUBOIS	25,0
	MIRATAINE OMG MB	CETYL BETAINE & GLYCERIN	Emulsifier	SYENSQO	5,0
	DEMINEALIZED WATER	AQUA	Solvent	MISCELLANEOUS	4,0
	VITAMIN B12 0,1% WS	CYANOCOBALAMIN & MALTODEXTRIN & SODIUM CITRATE & CITRIC ACID	Active ingredient for sensitive skin & cell regeneration	DSM	1,0
B	DUB LAHE	HEXYL LAURATE	Emollient close to isohexadecane	STEARINERIE DUBOIS	10,0
	DUB 810 PGM	PROPYLENE GLYCOL DICAPRYLATE/DICAPRATE	Light Emollient	STEARINERIE DUBOIS	10,0
	DUB OMEGA 6 EE	ETHYL LINOLEATE	Rich in omega 6 & Restructuring agent	STEARINERIE DUBOIS	3,0
	DUB 810 C	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone	STEARINERIE DUBOIS	20,0
	DUB ODOL	OCTYLDODECANOL	Emollient	STEARINERIE DUBOIS	10,0
	HUILE DE PEPINS DE RAISIN RAFFINEE PRESSION	VITIS VINIFERA SEED OIL	Emollient	OLVEA VEGETABLE OILS	10,5
	VITAMIN E ACETATE	TOCOPHERYL ACETATE	Antioxidant	LEHVOSS	0,5
C	SPICE ME UP	PARFUM	Fragrance	IFF	1,0

PROCESS

- Prepare Phase A: Mix the ingredients of Phase A and heat to 60°C
- Prepare Phase B: Mix the ingredients of Phase B and heat to 60°C
- Emulsify: Slowly add Phase B into Phase A under high shear mixing until homogeneous.
- Degas: Apply vacuum to remove air bubbles
- Filling: Pour the formulation into packaging while still hot to avoid air bubbles

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AQUAMILK BALM

N°80327

Aquamilk Balm is a 99.5% natural-origin cleansing balm designed to deliver an effective yet gentle makeup removal experience. Its rich, comforting balm texture melts on contact with the skin, dissolving makeup and impurities. Upon contact with water, the balm transforms into a milky emulsion, allowing easy rinsing without leaving any greasy residue. The skin is left clean, soft, and comfortable, with a refined after-feel that respects the skin barrier. Aquamilk Balm combines sensorial pleasure with high naturality, making daily cleansing both efficient and indulgent.

DUB 810 C - Provides a dry, velvety touch while enhancing creaminess and glide, ensuring smooth application without greasiness. **DUB INFINITE** - A super light ester with a sensory profile close to volatile silicones, delivering an ultra-soft, lightweight, and non-greasy feel. **DUB CIRE H1** - A wax that melts at skin temperature, bringing structure, consistency, and sensory comfort to the balm texture. **DUB OE HP** - The lightest ester in the range, offering a volatile silicone-like feel that enhances spreadability and ease of massage. **DUB DBHG PELLET** - Acts as a binder and thickener with a high melting point, providing texture consistency, a matte finish, and a powdery after-feel. **DUB G-SMART** - An amphiphilic ester acting as a cleansing booster, promoting efficient makeup removal and enabling the balm-to-milk transformation upon rinsing.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	ORAMIX L 30	SODIUM LAUROYL SARCOSINATE	Anionic surfactant	SEPPIC	30,0
	GEROPON® T77 PC MB	SODIUM METHYL OLEOYL TAURATE	Anionic surfactant	SYENSQO	10,0
	GLYCERIN	GLYCERIN	Humectant	STÉARINERIE DUBOIS	9,0
B	DUB CIRE H1	C10-18 TRIGLYCERIDES	Skin temperature wax with smooth melting	STÉARINERIE DUBOIS	12,0
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone & Cleansing booster	STÉARINERIE DUBOIS	9,0
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescent emollient close to dimethicone feel	STÉARINERIE DUBOIS	8,5
	DUB 810 C	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	8,5
	NOMCORT® HK-P	POLYGLYCERYL-10 BEHENATE/EICOSADIOATE	Stabilizing agent	NISSHIN OIL LIO GROUP	7,0
	DUB DBHG PELLET	GLYCERYL DIBEHENATE, TRIBEHENIN, GLYCERYL BEHENATE	Binder, Thickener with high melting point	STÉARINERIE DUBOIS	2,5
C	DUB G-SMART	GLYCERYL CAPRYLATE/CAPRATE	Cleansing booster	STÉARINERIE DUBOIS	3,0
D	PERFUME	PARFUM	Perfume	MISCELLANEOUS	0,5
	ROUGE GRENADINE	HELIANTHUS ANNUUS HYBRID OIL (AND) SIMMONDSIA CHINENSIS SEED OIL (AND) LITHOSPERMUM ERYTHORRHIZON ROOT EXTRACT	Dye	AROMAZONE	QS

PROCESS

- Heat Phase A to 85 °C.
- Add Phase B to Phase A and stir until the mixture is homogeneous.
- Once the emulsion is formed, add Phase C to the combined mixture (AB) while stirring.
- Add Phase D to the mixture (ABC) and continue stirring.
- Transfer the product into appropriate packaging.

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BODY ROSE DEODORANT

N°80326

Body Rose Deodorant is a 99.5% natural, leave-on body deodorant designed for full-body use, including underarms, under-bust area, thighs, neck, and nape. Its gentle yet effective formula provides long-lasting freshness while respecting the skin's natural balance. The texture melts smoothly upon application, offering effortless spreadability and immediate comfort. Lightweight and refined, it leaves a dry, velvety and powdery finish with no greasiness or stickiness. Suitable for daily use on multiple body zones, Body Rose Deodorant combines naturality, performance, and sensorial elegance for all-over confidence and comfort.

DUB 810 C - Delivers a dry, velvety touch while enhancing creaminess and glide, ensuring smooth application without any greasy after-feel. **DUB INFINITE** - An evanescent, ultra-soft ester with a sensory profile close to volatile silicones, providing a lightweight and non-greasy skin feel. **DUB CIRE H1** - A wax that melts at skin temperature, bringing consistency and sensory comfort while supporting a seamless, skin-melting application. **DUB PENCIL** - Adds structure and formulation cohesion, with a soft melting point close to skin temperature for balanced solidity and smooth glide. **DUB OE HP** - The lightest ester in the range, delivering a volatile silicone-like feel that enhances spreadability and ease of application. **DUB ODOL** - Provides softness and suppleness to the texture while acting as a solubilizer, contributing to formula clarity and comfort. **DUB DBHG PELLET** - Acts as a binder and thickener with a high melting point, delivering consistency, a matte finish, and a powdery skin feel. **DUB SHOREA T** - Brings creaminess and melting properties while caring for the skin thanks to its superfatting, nourishing benefits. **DUB MUG** - Offers antifungal and bacteriostatic properties, boosting preservation efficacy and helping to reduce unpleasant odors.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	15,0
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescent emollient close to dimethicone feel	STÉARINERIE DUBOIS	10,0
	DUB 810 C	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	10,0
	DUB ODOL	OCTYLDODECANOL	Emollient, dispersant	STÉARINERIE DUBOIS	7,5
	DUB DBHG PELLET	GLYCERYL DIBEHENATE & TRIBEHENIN & GLYCERYL BEHENATE	Binder & Thickener & High melting point	STÉARINERIE DUBOIS	10,0
	DUB SHOREA T	SHOREA ROBUSTA SEED BUTTER	Smooth and melting butter	STÉARINERIE DUBOIS	3,0
	DUB CIRE H1	C10-18 TRIGLYCERIDES	Skin temperature wax with smooth melting	STÉARINERIE DUBOIS	10,0
	DUB PENCIL	HYDROGENATED COCO-GLYCERIDES	Low melting point wax close to skin temperature	STÉARINERIE DUBOIS	3,0
	DUB MUG	GLYCERYL UNDECYLENATE	Odor absorption & Antifungal & Bacteriostatic effect	STÉARINERIE DUBOIS	1,0
B	CareMag™ D	MAGNESIUM HYDROXIDE & MAGNESIUM CARBONATE HYDROXIDE	Antibacterial, Anti-stains & Sweat-absorbent properties	CLARIANT	15,0
	REISITA NATURAL 9094	ORYZA SATIVA POWDER	Feeling agent	AGRANA	10,0
	SILICA BEAD SB-700	SILICA	Feeling agent	MIYOSHI	5,0
C	EAU DE ROSE	PARFUM	Perfume	JEAN NIEL	0,5

PROCESS

- Heat Phase A to 85 °C while stirring.
- Once homogeneous, add Phase B to Phase A while slowly stirring.
- Cool the mixture to 70 °C and add Phase C, continuing to stir.
- Transfer the product into appropriate packaging.

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DETOX STICK

N°80274

Purifying and detox mask in a nomad stick easy to use. Cooling effect when applied on the skin.

DUB SNA VE and **DUB DIOL** will enhance the stick shaping and thickness. **DUB ESTOLINE®**, one of the most versatile ester from the DUBOIS range, will form a hydrating barrier and will prevent the skin from pollution damages.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DEMINEALIZED WATER	AQUA	Solvent	MISCELLANEOUS	60,30
	DUB SNA VE	SODIUM STEARATE	Emulsifier and thickener	STÉARINERIE DUBOIS	5,00
B	GLYCERINE	GLYCERIN	Humectant	STÉARINERIE DUBOIS	10,00
C	DUB DIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	10,00
D	GENENCARE OSMS BA	BETAINE	Surfactant	IFF	2,00
E	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin and Moisturizing	STÉARINERIE DUBOIS	1,00
F	KAOLIN	KAOLIN	Feeling agent	AROMAZONE	8,00
G	KELTROL CG SFT	XANTHAN GUM	Thickener	AZELIS	0,20
H	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	1,00
I	WD-VCB25	WATER & CHARCOAL POWDER & POLYGLYCERYL-10 STEARATE & POLYGLYCERYL-10 MYRISTATE & POLYGLYCERIN-10& SODIUM DEHYDROACETATE& CITRIC ACID	Purifying and detoxifying active ingredient	DAITO KASEI	2,50

PROCESS

- Heat water to 85°C while stirring and Add DUB SNA VE until it melts
- Add B, C, D and E one by one
- Add F, G, H and I to 70°C
- Put in jar between 60°C and 65°C



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FRESH-SHIELD

N°80305

Fresh shield is an anhydrous deodorant stick with a natural origin index of up to 90%. Our liquid esters **DUB THG**, **DUB INFINITE** and **DUB SOGREEN**, provide a smooth, silicone-like after-feel without leaving a sticky or greasy finish, delivering enhanced sensoriality during and after application.

In addition, our solid esters, **DUB DBHG PELLET**, **DUB PC**, **DUB AL 1618 50/50**, **DUB CIRE H1** and **DUB MM** offer stick structure and contribute to a melting sensory cascade.

Finally, **DUB ESTOLINE®** hydrates and protects the skin, while **DUB MUG** combined with **DUB CTE** effectively neutralize unpleasant odors.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB THG	TRIEPTANOIN	Emollient	STÉARINERIE DUBOIS	10,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescent emollient close to dimethicone feels	STÉARINERIE DUBOIS	6,00
	DUB SOGREEN	ETHYL OLIVATE & TRIEPTANOIN	Emollient close to dimethicone feels	STÉARINERIE DUBOIS	5,00
	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin feel and moisturizing agent	STÉARINERIE DUBOIS	2,00
	DUB CTE	TRIETHYL CITRATE	Active ingredient	STÉARINERIE DUBOIS	5,00
	DUB MUG	GLYCERYL UNDECYLENATE	Active ingredient	STÉARINERIE DUBOIS	0,70
B	MAISITA 9040	ZEAMAYS STARCH	Feeling agent	AGRANA	11,50
	RICE PO4 NATURAL	DISTARCH PHOSPHATE	Feeling agent	AGRANA	11,50
	SILICA BEAD SB-700	SILICA	Feeling agent	MIYOSHI	4,00
C	KAHLWAX 6607L MB SUNFLOWER	HELIANTHUS ANNUUS SEED CERA, ASCORBYL PALMITATE, TOCOPHEROL	Thickener	KAHLWAX	9,00
	DUB DBHG PELLET	GLYCERYL DIBEHENATE & TRIBEHENIN & GLYCERYL BEHENATE	Thickener High melting point	STÉARINERIE DUBOIS	5,00
	DUB AL 1618 50/50	CETEARYL ALCOHOL	Medium melting point	STÉARINERIE DUBOIS	13,00
	DUB PC	CETYL PALMITATE	Emollient that brings consistency with a Medium melting point	STÉARINERIE DUBOIS	9,00
	DUB MM	MYRISTYL MYRISTATE	Rheologic agent with Low melting point	STÉARINERIE DUBOIS	4,00
	DUB CIRE H1	C10-18 TRIGLYCERIDES	Rheologic agent with Low melting point	STÉARINERIE DUBOIS	4,00
E	PERFUME	PARFUM	Fragrance	ARGEVILLE	0,20
F	COVI-OX T 70 C	TOCOPHEROL	Antioxidant	A. M. I	0,10

PROCESS

- Weigh phase A
- Heat phase A to 90°C using a hot water bath while stirring
- Add phase B without stirring to prevent the scattering of volatile powders
- Stir gently for a few minutes
- Weigh phase C, then add it to the mixture

- Stir the mixture until it is completely melted (approximately 10 min)
- Remove the mixture from the water bath and add phases E and F
- Stir the mixture briefly, then pour it while it is still hot

NB: The formula can be reheated if necessary

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ROSAE CRISTALLINA CONCRETE

N°80324

A sophisticated solid perfume (92.9% natural origin) featuring delicate heritage rose inclusions.

Its crystalline, transparent texture blends premium emollients with a jellifying agent for a smooth, velvety feel, creamy yet lightweight, never greasy.

This elegant, travel-friendly format offers a soft powdery finish and a caring touch, moisturizing and protective thanks to its marine active. Apply to hair, behind the ears, neck, wrists, or décolleté for a subtle, refined trail.

DUB ODOL – Provides softness and suppleness to the texture, while acting as a solubilizer.

DUB OE HP – The lightest ester in the range, with a feel similar to volatile silicones, promoting spreadability.

DUB 810 C – Dry and velvety touch, adds creaminess and glide without greasiness.

DUB INFINITE – An evanescent ester, close to light silicones, ultra-soft and non-greasy.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	<i>ESTOGEL MAX</i>	CASTOR OIL/IPDI COPOLYMER & CAPRYLIC/CAPRIC TRIGLYCERIDE & HYDROGENATED CASTOR OIL/SEBACIC ACID COPOLYMER	Jellifying Agent	POLYMEREXPERT	35,00
	<i>DUB ODOL</i>	OCTYLDODECANOL	Emollient	STEARINERIE DUBOIS	17,00
	<i>DUB OE HP</i>	ETHYL OLEATE	Emollient close to cyclomethicone	STEARINERIE DUBOIS	14,00
	<i>DUB 810 C</i>	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STEARINERIE DUBOIS	10,00
	<i>DUB INFINITE</i>	COCO-CAPRYLATE/CAPRATE	Evanescent emollient close to dimethicone feel	STEARINERIE DUBOIS	10,00
	CIRE ESSENTIELLE DE ROSE	ROSA CENTIFOLIA FLOWER WAX & ROSA DAMASCENA FLOWER WAX	Perfume	BERTIN	1,00
B	<i>SILICA BEAD SB-700</i>	SILICA	Feeling agent	MIYOSHI	2,00
C	<i>EAU DE ROSE</i>	PARFUM	Perfume	JEAN NIEL	10,00
	<i>ANTILEUKINE 6</i>	CAPRYLIC/CAPRIC TRIGLYCERIDE & LAMINARIA OCHROLEUCA EXTRACT	Active ingredient	SEPPIC	1,00
	<i>UNIPURE RED LC 327</i>	CI 45410	Coloring agent & Pigment	SENSIENT	Qs

PROCESS

- Weigh and start stirring Phase A.
- Heat Phase A to 85 °C and homogenize for 30 minutes.
- Cool down to 80 °C and add Phase B while stirring for 2–3 minutes.
- Add Phase C and mix for 5 minutes.
- Pour the mixture into suitable packaging.
- Allow it to cool completely before use.

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WHIPPED BODY FOAM

N°80316

This unique body mousse blends the richness of esters with the airy lightness of a foam, delivering intense hydration without a greasy or sticky finish.

Powered by **DUB SOGREEN** and **DUB INFINITE**, natural alternatives to dimethicone, the lightweight texture glides effortlessly on the skin and absorbs quickly, leaving it soft, supple, and deeply nourished.

DUB SHOREA T and **DUB CIRE H1** melt delicately on the skin surface, thanks to their low melting points, wrapping the body in a silky, cocooning sensation.

Its cloud-like texture transforms daily care into a luxurious self-care ritual, offering the perfect balance between the comfort of a nourishing oil and the lightness of a mousse.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A1	GLYCERINE	GLYCERIN	Humectant	STEARINERIE DUBOIS	3,00
	KELTROL CG-SFT	XANTHAN GUM	Rheologic agent	CP Kelco / AZELIS	0,20
A2	DEMINERALIZED WATER	AQUA	Solvent	MISCELLANEOUS	46,85
	ALOE VERA POWDER 200X	ALOE BARBADENSIS LEAF JUICE POWDER	Moisturizing agent & Active ingredient	TRI-K	0,05
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STEARINERIE DUBOIS	3,00
B	DUB 810 C	COCO-CAPRYLATE/CAPRATE	Light Emollient	STEARINERIE DUBOIS	7,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescence emollient close to dimethicone feel	STEARINERIE DUBOIS	10,00
	DUB SOGREEN	ETHYL OLEATE & TRIHEPTANOIN	Emollient close to dimethicone feel	STEARINERIE DUBOIS	5,00
	MONTANOV 68	CETEARYL ALCOHOL & CETEARYL GLUCOSIDE	Emulsifier	SEPPIC	3,00
	DUB SHOREA T	SHOREA ROBUSTA SEED BUTTER	Smooth & melting butter	STEARINERIE DUBOIS	2,00
	DUB CIRE H1	C10-18 TRIGLYCERIDES	Smooth & skin temperature melting wax	STEARINERIE DUBOIS	3,00
C	AQUAXYL	XYLITYLGLUCOSIDE & ANHYDROXYLITOL & XYLITOL	Moisturizing agent & Active ingredient	SEPPIC	2,00
	RICE PO4 NATURAL	DISTARCH PHOSPHATE	Feeling agent	AGRANA / AZELIS	3,00
	NIPAGUARD PE 9010	PHENOXYETHANOL & ETHYLHEXYLGLYCERIN	Preservative	CLARIANT	0,80
	PIECE OF MIND	PARFUM	Fragrance	IFF	1,00
D	ORAMIX L30	SODIUM LAUROYL SARCOSINATE	Surfactant & Foaming Agent	SEPPIC	2,00
	PURAC HI 90	LACTIC ACID	pH corrector	CORBION	0,10
E	NOVASPRAY N-BUTANE/PROPANE 3,2 BAR	BUTANE & PROPANE & ISOBUTANE	Gas propellant	INVENTEC	8,00

PROCESS

- Prepare Phase A1: Disperse Xanthan Gum in Glycerin in a separate beaker
- Heat Phase A2: Add Phase A2 to the main tank and heat to 80-85°C
- Combine A1 & A2: Add Phase A1 slowly into Phase A2 under stirring. Mix until homogeneous
- Prepare Phase B: Melt Phase B at 80-85°C
- Combine A & B: Add Phase B slowly into Phase A under stirring. Turbine for a few minutes
- Cool Down: Begin cooling under moderate stirring
- Add Phase C: Below 40°C, add Phase C ingredients under stirring
- Add Phase D: Add Phase D slowly while stirring gently to avoid foam formation
- Adjust pH to 5.5-6 if needed
- Filling: Fill 92% of the mixture into an aluminum aerosol can
- Crimping: Crimp the valve onto the can
- Propellant Injection: Inject 8% Novaspray gas propellant through the valve
- Final Assembly: Place the actuator onto the valve.
- Shaking: Shake the can before use

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DEEP WARM SUN PROTECTION

N°80289

Inclusive Sun Protection is a 2-in-1 skincare product. It offers a very high UVA/UVB protection (SPF 50+) with 99.8% of naturality.

Thanks to a subtle harmony of ingredients, this formula envelops your skin, with natural glow, soft and blurred effect. Its texture offers a unique sensorial experience, while it's 100% anhydrous. On the skin, it perfectly mimics the smoothness and comfort of a sun cream without any greasy or sticky effect.

- This colored formula can be modulated to adapt different skin tones.
- Its galenic makes it nomad, with no risk of leakage.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB TGIS	TRISOSTEARIN	Mineral UV filter dispersant	STÉARINERIE DUBOIS	20,00
	EUSOLEX Z TEC	ZINC OXIDE	Mineral UV Filter	AZELIS	10,00
B	DUB ZENOAT®	PROPANEDIOL DICAPRYLATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	5,50
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	5,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	11,00
	GRAPE SEED OIL	VITIS VINIFERA SEED OIL	Emollient	OLVEA VEGETABLE OILS	0,50
	EUSOLEX T-S	TITANIUM DIOXIDE & ALUMINA & STEARIC ACID	Mineral UV filter	AZELIS	13,00
C	PGQ YELLOW NO.602P	POLYGLYCERYL-2 TETRAISOSTEARATE & IRON HYDROXIDE	Pigment	DAITO KASEI	6,46
	PGQ RED NO.211P	POLYGLYCERYL-2 DIISOSTEARATE & IRON OXIDES	Pigment	DAITO KASEI	2,00
	PGQ BLACK NO.710P	POLYGLYCERYL-2 TETRAISOSTEARATE & IRON OXIDES	Pigment	DAITO KASEI	1,54
D	DUB SHOREA T	SHOREA ROBUSTA SEED BUTTER	Smooth and melting butter	STÉARINERIE DUBOIS	2,00
	DUB DBHG	GLYCERYL DIBEHENATE & TRIBEHENIN & GLYCERYL BEHENATE	Emollient Thickener	STÉARINERIE DUBOIS	8,00
E	RICE PO4 NATURAL	DISTARCH PHOSPHATE	Feeling agent	AGRANA	5,00
	MST-1 CELLULOBEADS D10	CELLULOSE & MAGNESIUM STEARATE	Feeling agent	DAITO KASEI	4,35
	SILICA BEADS SB-700	SILICA	Feeling agent	MIYOSHI	5,00
E2	MST-3 DK PEARL GOLD	MICA & CI 77891 & CI 77491 & MAGNESIUM STEARATE	Pearlescent pigment	DAITO KASEI	0,50
	NEROLI MACADAMIA	PARFUM	Fragrance	TECHNICO FLOR	0,15

PROCESS

- Disperse phase A ingredients (DUB TGIS + Eusolex Z TEC), under stirring with a saw-tooth propeller
- Add phase B ingredients (esters + Eusolex T-S) and heat at 50°C
- Add phase C ingredients (pigments) under strong stirring.
- Keep it under stirring for 10 minutes, until pigments are completely dispersed
- Add phase D ingredients (DUB DBHG + DUB SHOREA T) and heat it at 85°C
- Keep it under stirring, the formula must be homogenous
- Add phase E ingredients (feeling agent), under gently stirring
- Stir until the feeling agents are fully dispersed
- Add phase E2 (perfume + pearls) ingredients, mix very slowly
- Pack it as long as the formula is liquid / hot

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DON'T WORRY, BE FREE

N°80299

Don't worry be free! is a super-protective suncare formulation - with a very high SPF (100 in-vitro test). **DUB HELIOPTIMA**, booster of SPF, enhances the solubilization of chemical UV filters and photo-stabilization of the formula. Thanks to their silicon-like texture, **DUB OE HP** & **DUB INFINITE** improve spreadability and enhance a velvety feel.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB HELIOPTIMA	DIISOPROPYL ADIPATE & DIISOPROPYL SEBACATE & PROPYLENE GLYCOL DICAPRYLATE/DICAPRATE & C12-15 ALKYL BENZOATE	Solubilizer for chemical UV filters SPF Booster	STÉARINERIE DUBOIS	10,00
	PARSOL SHIELD	BIS-ETHYLHEXYLOXYPHENOL METHOXYPHENYL TRIAZINE	Chemical UV filters	DSM	5,00
	PARSOL 1789	BUTYL METHOXYDIBENZOYLMETHANE	Chemical UV filters	DSM	5,00
	UVINUL T 150	ETHYLHEXYL TRIAZONE	Chemical UV filters	BASF	5,00
B	DUB DIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	10,00
	TAMARIND	TAMARINDUS INDICA SEED GUM	Thickener	UNIPEX SOLUTIONS	0,30
	KELTROL CG-T	XANTHAN GUM	Thickener	CP KELCO	0,15
C	DEMINERALIZED WATER	AQUA	Solvent	MISCELLANEOUS	50,34
C1	SODIUM HYDROXIDE	SODIUM HYDROXIDE	pH corrector	MISCELLANEOUS	QS basic pH
D	SENSANOV WR	C20-22 ALKYL PHOSPHATE & C20-22 ALCOHOLS	Emulsifier O/W	SEPPIC	1,00
	MONTANOV 82	CETEARYL ALCOHOL & COCO-GLUCOSIDE	Emulsifier O/W	SEPPIC	2,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	5,00
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	5,00
E	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	1,00
	PERFUME	PARFUM	Fragrance	ARGEVILLE	0,20

PROCESS

- Weigh and Mix phase A at 80°C until solubilization of UV filters in a hot water bath
- Heat phase C at 80°C, put under stirring with a saw-tooth propeller
- Add phase D to phase A
- Add C1 (sodium hydroxide) in C QS basic pH
- Mix phase B and add it in C at 80°C under stirring
- Add AD (oil phase) to BC (water phase) to make the emulsion for 5 min under strong stirring
- Mix 1-2 min with a rotor stator homogenizer
- Then cool down with a three-blade propeller and a cold-water bath
- At room temperature add phase E

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DUAL SUN MIST

N°80311

Dual Sun Mist is a bi-phase SPF 30 sun care product with a soft, non-sticky, and non-greasy finish. This texture is achieved thanks to our “favorite” esters:

DUB OE HP & DUB INFINITE ensure excellent sensoriality with their silicone-like touch.

DUB OE HP serves as a substitute for D5, while **DUB INFINITE** replaces light dimethicone.

DUB HELIOPTIMA solubilizes chemical UV filters and enhances SPF performance.

DUB 810 PGM participates in the solubilization of chemical UV filters.

DUB G-SMART has amphiphilic properties, allowing for better mixing of the phases.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB HELIOPTIMA	DIISOPROPYL ADIPATE & DIISOPROPYL SEBACATE & PROPYLENE GLYCOL DICAPRYLATE/DICAPRATE & C12-15 ALKYL BENZOATE	Solubilizer for chemical UV filters & SPF Booster	STEARINERIE DUBOIS	24,350
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STEARINERIE DUBOIS	3,700
	DUB 810 PGM	PROPYLENE GLYCOL DICAPRYLATE/DICAPRATE	Light emollient	STEARINERIE DUBOIS	14,000
	DUB G-SMART	GLYCERYL CAPRYLATE/CAPRATE	Helps in mixing aqueous and oily phases	STEARINERIE DUBOIS	1,000
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescence emollient close to dimethicone feel	STEARINERIE DUBOIS	7,000
	TINOSORB S	BIS-ETHYLHEXYLOXYPHENOL METHOXYPHENYL TRIAZINE	Chemical UV filters	BASF	4,550
	UVINUL T 150	ETHYLHEXYL TRIAZONE	Chemical UV filters	BASF	3,250
	EUSOLEX 9020	BUTYL METHOXYDIBENZOYLMETHANE	Chemical UV filters	MERCK	3,250
	UVINUL A PLUS	DIETHYLAMINO HYDROXYBENZOYL HEXYL BENZOATE	Chemical UV filters	BASF	3,250
B	DEMINEALIZED WATER	AQUA	Solvent	MISCELLANEOUS	33,850
	RONACARE POTASSIUM SORBATE	POTASSIUM SORBATE	Preservative	MERCK / AZELIS	0,175
	RONACARE SODIUM BENZOATE	SODIUM BENZOATE	Preservative	MERCK / AZELIS	0,175
	SODIUM CHLORIDE	SODIUM CHLORIDE	Salt, stabilizer	LABKEM	0,350
	Sol. Aq.50% ACIDE CITRIQUE	CITRIC ACID	pH corrector	MISCELLANEOUS	QS pH 5.2
	Sol. Aq.1% CI 14700 (red)	CI 14700 & AQUA	Dye	MISCELLANEOUS	0,200
C	RHODONITE RED	CAPSICUM ANNUUM FRUIT EXTRACT & HELIANTHUS ANNUUS SEED OIL	Lipophilic dye	BIOLIE	0,200
D	PERFUME	PARFUM	Fragrance	ARGEVILLE	0,650

PROCESS

- Preparation of the Oily Phase (Phase A): Accurately weigh all ingredients of Phase A, place under continuous stirring and heat in a water bath at 80°C for 30 minutes, ensuring complete dissolution of the UV filters
- Remove from heat and allow to cool to room temperature under gentle stirring
- Preparation of the Aqueous Phase (Phase B): Weigh the required amount of water, then add the remaining ingredients of Phase B, stirring until the preservatives and salt are fully dissolved
- Adjust the pH to 5.2 using citric acid aqueous solution
- Final Assembly: Once the oily phase has cooled, incorporate Phase C (lipophilic dye) and Phase D (fragrance), mixing thoroughly
- Combine the two phases directly in the final container, mixing 35% of the aqueous phase with 65% of the oily phase by weight

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GLOW&CHILL SPRAY

N°80322

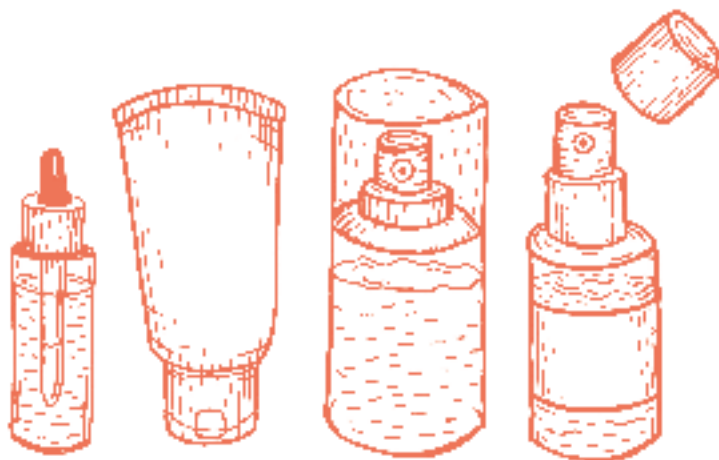
This after-sun lotion is sprayed on after a long day in the sun. It will envelop the body in a soft, silky veil. Our **DUB OMEGA 6 EE** ester, rich in essential omega-3, 6, and 9 known for their soothing properties, will soothe skin damaged by UV rays while optimizing spreadability.

Our **DUB G-SMART** provides a perfect interface, aiding emulsification. It also works synergistically with **DUB SO** to enable optimal phase separation, thanks to their water/ester interfacial tension similar to that of isohexadecane.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DEMINEALIZED WATER	AQUA	Solvent	MISCELLANEOUS	98,9
	PHENOXETOL	PHENOXYETHANOL	Preservative	SIPCA/NIPA	0,6
	CHLORURE DE SODIUM	SODIUM CHLORIDE	Stabilizer	MISCELLANEOUS	0,5
					100,0
B	DUB OMEGA 6 EE	ETHYL LINOLEATE	Rich in omega 6 Restructuring agent	STEARINERIE DUBOIS	15,3
	DUB G-SMART	GLYCERYL CAPRYLATE/CAPRATE	Anti soaping agent Solubilizer Cleansing booster	STEARINERIE DUBOIS	30,7
	DUB SO	ETHYLHEXYL STEARATE	Emollient	STEARINERIE DUBOIS	46,0
	FRESCOLAT X-COOL	MENTHYL ETHYLAMIDO OXALATE	Active ingredients	SYMRISE	6,2
	EAU DES COLLINES ITM0659139	PARFUM	Perfume	ARGEVILLE	1,8
					100,0

PROCESS

- Mix A at room temperature with gentle stirring
- Mix B at room temperature with gentle stirring
- Pack B (60%) then A (40%)



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IVORY SUN PROTECTION

N°80290

Inclusive Sun Protection is a 2-in-1 skincare product. It offers a very high UVA/UVB protection (SPF 50+) with 99.8% of naturality.

Thanks to a subtle harmony of ingredients, this formula envelops your skin, with natural glow, soft and blurred effect. Its texture offers a unique sensorial experience, while it's 100% anhydrous. On the skin, it perfectly mimics the smoothness and comfort of a sun cream without any greasy or sticky effect.

- This colored formula can be modulated to adapt different skin tones.
- Its galenic makes it nomad, with no risk of leakage.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB TGIS	TRIISOSTEARIN	Mineral UV filter dispersant	STÉARINERIE DUBOIS	20,00
	EUSOLEX Z TEC	ZINC OXIDE	Mineral UV Filter	AZELIS	10,00
B	DUB ZENOAT®	PROPANEDIOL DICAPRYLATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	5,50
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	5,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	11,00
	GRAPE SEED OIL	VITIS VINIFERA SEED OIL	Emollient	OLVEA VEGETABLE OILS	0,50
	EUSOLEX T-S	TITANIUM DIOXIDE & ALUMINA & STEARIC ACID	Mineral UV filter	AZELIS	13,00
C	PGQ TIO2 R250	TITANIUM DIOXIDE & ALUMINIUM HYDROXIDE & POLYGLYCERYL-2 TETRAISOSTEARATE	Pigment	DAITO KASEI	2,38
	PGQ YELLOW NO.602P	POLYGLYCERYL-2 TETRAISOSTEARATE & IRON HYDROXIDE	Pigment	DAITO KASEI	0,46
	PGQ RED NO.211P	POLYGLYCERYL-2 DIISOSTEARATE & IRON OXIDES	Pigment	DAITO KASEI	0,10
	PGQ BLACK NO.710P	POLYGLYCERYL-2 TETRAISOSTEARATE & IRON OXIDES	Pigment	DAITO KASEI	0,06
D	DUB SHOREA T	SHOREA ROBUSTA SEED BUTTER	Smooth and melting butter	STÉARINERIE DUBOIS	2,00
	DUB DBHG	GLYCERYL DIBEHENATE & TRIBEHENIN & GLYCERYL BEHENATE	Emollient Thickener	STÉARINERIE DUBOIS	8,00
E	RICE PO4 NATURAL	DISTARCH PHOSPHATE	Feeling agent	AGRANA	5,00
	MST-1 CELLULOBEADS D10	CELLULOSE & MAGNESIUM STEARATE	Feeling agent	DAITO KASEI	8,35
	SILICA BEADS SB-700	SILICA	Feeling agent	MIYOSHI	8,00
E2	MST-3 DK PEARL GOLD	MICA & CI 77891 & CI 77491 & MAGNESIUM STEARATE	Pearlescent pigment	DAITO KASEI	0,50
	NEROLI MACADAMIA	PARFUM	Fragrance	TECHNICO FLOR	0,15

PROCESS

- Disperse phase A ingredients (DUB TGIS + Eusolex Z TEC), under stirring with a saw-tooth propeller
- Add phase B ingredients (esters + Eusolex T-S) and heat at 50°C
- Add phase C ingredients (pigments) under strong stirring.
- Keep it under stirring for 10 minutes, until pigments are completely dispersed
- Add phase D ingredients (DUB DBHG + DUB SHOREA T) and heat it at 85°C
- Keep it under stirring, the formula must be homogenous.
- Add phase E ingredients (feeling agent), under gently stirring
- Stir until the feeling agents are fully dispersed
- Add phase E2 (perfume + pearls) ingredients, mix very slowly
- Pack it as long as the formula is liquid / hot

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LATTE SUN PROTECTION

N°80291

Inclusive Sun Protection is a 2-in-1 skincare product. It offers a very high UVA/UVB protection (SPF 50+) with 99.8% of naturality.

Thanks to a subtle harmony of ingredients, this formula envelops your skin, with natural glow, soft and blurred effect. Its texture offers a unique sensorial experience, while it's 100% anhydrous. On the skin, it perfectly mimics the smoothness and comfort of a sun cream without any greasy or sticky effect.

- This colored formula can be modulated to adapt different skin tones.
- Its galenic makes it nomad, with no risk of leakage.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB TGIS	TRISOSTEARIN	Mineral UV filter dispersant	STÉARINERIE DUBOIS	20,00
	EUSOLEX Z TEC	ZINC OXIDE	Mineral UV Filter	AZELIS	10,00
B	DUB ZENOAT®	PROPANEDIOL DICAPRYLATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	5,50
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	5,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	11,00
	HUILE DE PEPINS DE RAISINS	VITIS VINIFERA SEED OIL	Emollient	OLVEA VEGETABLE OILS	0,50
	EUSOLEX T-S	TITANIUM DIOXIDE & ALUMINA & STEARIC ACID	Mineral UV filter	AZELIS	13,00
C	PGQ YELLOW NO.602P	POLYGLYCERYL-2 TETRAISOSTEARATE & IRON HYDROXIDE	Pigment	DAITO KASEI	0,59
	PGQ RED NO.211P	POLYGLYCERYL-2 DIISOSTEARATE & IRON OXIDES	Pigment	DAITO KASEI	0,13
	PGQ BLACK NO.710P	POLYGLYCERYL-2 TETRAISOSTEARATE & IRON OXIDES	Pigment	DAITO KASEI	0,08
D	DUB DBHG	GLYCERYL DIBEHENATE & TRIBEHENIN & GLYCERYL BEHENATE	Emollient Thickener	STÉARINERIE DUBOIS	8,00
	DUB SHOREA T	SHOREA ROBUSTA SEED BUTTER	Smooth and melting butter	STÉARINERIE DUBOIS	2,00
E	RICE PO4 NATURAL	DISTARCH PHOSPHATE	Feeling agent	AGRANA	5,00
	MST-1 CELLULOBEADS D10	CELLULOSE & MAGNESIUM STEARATE	Feeling agent	DAITO KASEI	10,55
	SILICA BEADS SB-700	SILICA	Feeling agent	MIYOSHI	8,00
E2	MST-3 DK PEARL GOLD	MICA & CI 77891 & CI 77491 & MAGNESIUM STEARATE	Pearlescent pigment	DAITO KASEI	0,50
	NEROLI MACADAMIA	PARFUM	Fragrance	TECHNICO FLOR	0,15

PROCESS

- Disperse phase A ingredients (DUB TGIS + Eusolex Z TEC), under stirring with a saw-tooth propeller
- Add phase B ingredients (esters + Eusolex T-S) and heat at 50°C
- Add phase C ingredients (pigments) under strong stirring.
- Keep it under stirring for 10 minutes, until pigments are completely dispersed
- Add phase D ingredients (DUB DBHG + DUB SHOREA T) and heat it at 85°C
- Keep it under stirring, the formula must be homogenous.
- Add phase E ingredients (feeling agent), under gently stirring
- Stir until the feeling agents are fully dispersed
- Add phase E2 (perfume + pearls) ingredients, mix very slowly
- Pack it as long as the formula is liquid / hot

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L'INVISIBLE PROTECTEUR

N°80285

This water-proof invisible formula is a SPF50+ sun stick. It protects sensitive skin from harmful effects of the sun, non-sticky, non-greasy.

DUB HELIOPTIMA has proven solubilizing properties and outstanding spreadability. As a SPF booster, it optimizes the sunscreen ratio, thus the formula price.

DUB OE HP brings lightness and evanescence to the formula, while **DUB ODOL** boosts hydration and helps to have clear formula.

PHASE	RAW MATERIAL	INCI	FUNCTIONALITIES	SUPPLIER	%
A	GELATINIZATION AGENT AJK-OD 2046	DIBUTYL ETHYLHEXANOYL GLUTAMIDE & DIBUTYL LAUROYL GLUTAMIDE & OCTYLDODECANOL	Gelifying agent	AJINOMOTO	25,00
A	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone feel	STÉARINERIE DUBOIS	5,00
A	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescient emollient close to dimethicone feel	STÉARINERIE DUBOIS	20,00
A	DUB ODOL	OCTYLDODECANOL	Hydration enhancer & clear formula booster	STÉARINERIE DUBOIS	6,50
B	DUB HELIOPTIMA	DIISOPROPYL ADIPATE & DIISOPROPYL SEBACATE & PROPYLENE GLYCOL DICAPRYLATE/DICAPRATE & C12-15 ALKYL BENZOATE	Solubilizer for Chemical UV filters & SPF Booster	STÉARINERIE DUBOIS	15,00
B	DUB BA	DIBUTYL ADIPATE	Solubilizer for chemical UV filters	STÉARINERIE DUBOIS	5,00
B	PARSOL SHIELD	BIS-ETHYLHEXYLOXYPHENOL METHOXYPHENYL TRIAZINE	UV filter	DSM	8,00
B	UVINUL A PLUS	DIETHYLAMINO HYDROXYBENZOYL HEXYL BENZOATE	UV filter	BASF	8,00
B	UVINUL T 150	ETHYLHEXYL TRIAZONE	UV filter	BASF	5,00
C	ANTILEUKINE 6	CAPRYLIC/CAPRIC TRIGLYCERIDE (AND) LAMINARIA OCHROLEUCA EXTRACT	Active	SEPPIC	2,00
D	PERFUME	PARFUM	Fragrance	ARGEVILLE	0,50

PROCESS

- Heat Phase A to 80–85°C and mix until completely solubilized
- Heat Phase B separately to 80–85°C
- Gradually add Phase B into Phase A under strong stirring
- Allow the mixture to cool to below 40°C
- Add Phases C and D while stirring continuously
- Stir quickly for 1 minute to ensure proper homogenization
- Pour the mixture into the mold immediately before it becomes too thick



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L'INVISIBLE PROTECTEUR SUN SPRAY SPF 50+

N°80297

Anhydrous & clear suncare formula to protect the whole family.

The outstanding fluidity of the Invisible Protecteur makes it sprayable, highly spreadable, and provides a smooth and powdery after feel.

DUB HELIOPTIMA and **DUB BA** perfectly solubilize organic UV filters to reach a SPF 50+, while enhancing formula texture and extending the photostability for safer sun exposure.

DUB OE HP, **DUB SOGREEN** and **DUB INFINITE** combined all together will bring smoothness, spreadability and lightness for a gentle application with no greasy or sticky after feel.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone feel	STÉARINERIE DUBOIS	16,5
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescence emollient close to the dimethicone feel	STÉARINERIE DUBOIS	30,0
	DUB SOGREEN	ETHYL OLIVATE (AND) TRIHEPTANOIN	Emollient close to the dimethicone feel	STÉARINERIE DUBOIS	10,0
B	DUB HELIOPTIMA	DIISOPROPYL ADIPATE (AND) PROPYLENE GLYCOL DICAPRYLATE/DICAPRATE (AND) C12-15 ALKYL BENZOATE (AND) DIISOPROPYL SEBACATE	Sunscreens solubilizer and SPF enhancer	STÉARINERIE DUBOIS	15,0
	DUB BA	DIBUTYL ADIPATE	Sunscreens solubilizer	STÉARINERIE DUBOIS	5,0
	TINOSORB S	BIS-ETHYLHEXYLOXYPHENOL METHOXYPHENYL TRIAZINE	Sunscreens	BASF	8,0
	UVINUL T150	ETHYLHEXYL TRIAZONE	Sunscreens	BASF	5,0
	UVINUL A+	DIETHYLAMINO HYDROXYBENZOYL HEXYL BENZOATE	Sunscreens	BASF	8,0
C	EXOTIC DESIRE 340	PARFUM	Fragrance	IFF	0,5
	ANTILEUKINE 6	CAPRYLIC/CAPRIC TRIGLYCERIDE (AND) LAMINARIA OCHROLEUCA EXTRACT	Active	SEPPIC	2,0

PROCESS

- Heat Phase B to 80-85°C while stirring until complete dissolution then cool to room temperature
- At 30°C, add slowly Phase A into Phase B while stirring
- Add Phase C while stirring until the formula is homogenized

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NANO SUN LOTION SPF 30

N°80304

Nano Sun Lotion SPF 30 is a W/O mineral sun milk free from whitening effect when applied to the skin, thanks to the size of the UV filters used.

DUB SSIC guarantees a smooth application and nice spreading properties by dispersing zinc oxide and titanium dioxide with high efficiency.

DUB INFINITE increases sweat resistance and long-lasting properties, while **DUB OE HP** reduces TEWL: a longer protection duration for extended sunbathing.

DUB ISO G3 strengthens Water-Resistance by reinforcing the W/O emulsifying system.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB SSIC	ISOCETYL STEAROYL STEARATE	Pigment dispersant	STÉARINERIE DUBOIS	12,00
	EUSOLEX Z TEC	ZINC OXIDE	UV Filter	AZELIS	10,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	10,00
	EUSOLEX T-S	TITANIUM DIOXIDE & ALUMINA & STEARIC ACID	UV Filter	AZELIS	12,50
B	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone Cleansing booster	STÉARINERIE DUBOIS	10,00
	DUB ISO G3	POLYGLYCERYL-3 DIISOSTEARATE	W/O emulsifier Contributes to water resistance	STÉARINERIE DUBOIS	1,25
	POLYGLYCERYL-3 POLYRICINOLEATE	POLYGLYCERYL-3 POLYRICINOLEATE	W/O Emulsifier	MISCELLANEOUS	3,75
	OLO 3D	STEARKONIU BENTONITE	Rheology modifier	EPHYLA	0,50
	MST-1 CELLULOBEADS D10	CELLULOSE & MAGNESIUM STEARATE	Feeling agent	DAITO KASEI	5,20
	MST-1 Mica SX	MICA & MAGNESIUM STEARATE	Thickener & Feeling agent	DAITO KASEI	5,20
C	DEMINERALIZED WATER	AQUA	Solvent	MISCELLANEOUS	18,30
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	4,00
	GLYCERINE	GLYCERIN	Humectant	STÉARINERIE DUBOIS	4,00
	RONACARE MgSO4	MAGNESIUM SULFATE	Stabilizer	MERCK	2,00
	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	1,00
D	Exotic Desire 340	PARFUM	Fragrance	IFF	0,50

PROCESS

- Disperse UV filters of the phase A1, then put under stirring
- Add ingredients of phase A2 one by one in phase A1 under stirring
- Add ingredients of phase B one by one in phase A under stirring
- Separately, prepare phase C
- Slowly mix phase C in phase AB under stirring
- Add perfume and pack it

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SMART & SUN

N°80258

Smart & Sun is a protective cream SPF50+ that will make you sunbathe cleverly! A formulation in line with CSR standards and totally anhydrous.

Oily, but not greasy formula: the association of **DUB ZENOAT®** and **DUB OE HP** is perfect for a silicone-like feel. These two are giving a light and velvet touch. By using our mineral filter dispersant

DUB TGIS, no need to add huge percentages of TiO₂ and ZnO to get a high SPF.

DUB DBHG PELLET to improve stability and consistency with dry after feel.

PHASE	RAW MATERIAL	INCI UE	FUNCTIONALITIES	SUPPLIER	%
A	DUB TGIS	TRIISOSTEARIN	Mineral UV filter dispersant	STÉARINERIE DUBOIS	20,90
	T-80	TITANIUM DIOXIDE & MICA	Mineral UV Filter	IMPAG FRANCE	9,40
	SUNZnO	ZINC OXIDE	Mineral UV Filter	IMPAG FRANCE	10,20
B	DUB ZENOAT®	PROPANEDIOL DICAPRYLATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	11,50
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	5,48
	DUB MCT 5545	CAPRYLIC/CAPRIC TRIGLYCERIDE	Emollient	STÉARINERIE DUBOIS	13,00
	GRAPE SEED OIL	VITIS VINIFERA SEED OIL	Emollient	ALDIVIA	6,00
	RICE PO4 NATURAL	DISTARCH PHOSPHATE	Feeling agent	AGRANA	10,00
	DUB ODOL	OCTYLDODECANOL	Humectant	STÉARINERIE DUBOIS	2,00
C	DUB SHOREA T	SHOREA ROBUSTA SEED BUTTER	Smooth and melting butter	STÉARINERIE DUBOIS	3,00
D	DUB DBHG PELLET	GLYCERYL DIBEHENATE & TRIBEHENIN & GLYCERYL BEHENATE	Emollient Thickener	STÉARINERIE DUBOIS	8,50
E	COVI-OX T 90	TOCOPHEROL	Antioxidant	A.M.I	0,02

PROCESS

- Disperse phase A
- Mix phase B under stirring at 45°C
- Add A in B at 55°C with turbine under high stirring, then add C
- Increase the temperature to 85°C and add D
- Mix phase E
- Then with propeller stirrer cool down at 25°C
- Add E and F
- Put in jar



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SUN MILK NANO FREE

N°80303

This mineral sun milk, free from nano particles, is a W/O fluid emulsion which provides high SPF protection against sun rays.

Our **DUB SSIC** ensures optimal dispersion of zinc oxide and titanium dioxide.

This nanoparticle-free formula spreads easily on the skin thanks to the lightness of **DUB INFINITE** and **DUB OE HP**.

DUB INFINITE also increases sweat resistance and long-lasting properties, while **DUB OE HP** reduces TEWL: a longer protection duration for extended sunbathing.

DUB ISO G3 strengthens Water-Resistance by reinforcing the W/O emulsifying system.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB SSIC	ISOCETYL STEAROYL STEARATE	Pigment dispersant	STÉARINERIE DUBOIS	12,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	10,00
	ASL-1 ZnO-300	ZINC OXIDE, SODIUM LAUROYL GLUTAMATE, LYSINE, MAGNESIUM CHLORIDE	Mineral UV Filter	DAITO KASEI	10,00
	ASL-2 UFTI 250	TITANIUM DIOXIDE, ALUMINIUM HYDROXIDE, SODIUM LAUROYL GLUTAMATE, LYSINE, MAGNESIUM CHLORIDE	Mineral UV Filter	DAITO KASEI	20,00
B	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone Cleansing booster	STÉARINERIE DUBOIS	10,00
	DUB ISO G3	POLYGLYCERYL-3 DIISOSTEARATE	W/O emulsifier Contributes to water resistance	STÉARINERIE DUBOIS	1,25
	POLYGLYCERYL-3 POLYRICINOLEATE	POLYGLYCERYL-3 POLYRICINOLEATE	W/O Emulsifier	MISCELLANEOUS	3,75
	OLO 3D	STEARALKONIUM BENTONITE	Rheology modifier	EPHYLA	0,50
	MST-1 Mica SX	MICA & MAGNESIUM STEARATE	Feeling agent	DAITO KASEI	3,00
C	DEMINERALIZED WATER	AQUA	Solvent	MISCELLANEOUS	18,00
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	4,00
	GLYCERINE	GLYCERIN	Humectant	STÉARINERIE DUBOIS	4,00
	RONACARE MgSO4	MAGNESIUM SULFATE	Stabilizer	MERCK	2,00
	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	1,00
D	Exotic Desire 340	PARFUM	Fragrance	IFF	0,50

PROCESS

- Disperse UV filters in the esters of the phase A, then put under stirring
- Add the ingredients of Phase B one by one in Phase A
- Separately, prepare phase C
- Slowly mix phase C in phase AB under stirring
- Add perfume and pack it

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SUNSILK FLUID

N° 80332

Sunsilk Fluid is an ultra-light O/W (oil-in-water) sunscreen emulsion combining efficient UV protection with an exceptionally fluid, fast-spreading texture. (Viscosity; rheometer: 22600 mPa.s)

Formulated with a theoretical SPF 30, this silky sunscreen milk glides effortlessly onto the skin, delivering a comfortable, non-greasy feel.

DUB HELIOPTIMA and **DUB SDO** enhance spreadability while helping to solubilize UV filters, ensuring optimal formulation performance and sensory appeal.

Powered by **DUB INFINITE**, Sunsilk Fluid leaves a dry touch and a soft, velvety finish, with no sticky residue.

Highly versatile, this fluid emulsion can be easily customized with active ingredients to create tailored sun care concepts, ranging from lightweight body lotions to serum-like facial sunscreens.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB HELIOPTIMA	DIISOPROPYL ADIPATE & DIISOPROPYL SEBACATE & PROPYLENE GLYCOL DICAPRYLATE/DICAPRATE & C12-15 ALKYL BENZOATE	Strong Chemical UV filters solubilizer & SPF Booster	STEARINERIE DUBOIS	10,00
	TINOSORB S	BIS-ETHYLHEXYLOXYPHENOL METHOXYPHENYL TRIAZINE	Chemical UV filters & Sunscreen	BASF	5,00
	EUSOLEX 9020	BUTYL METHOXYDIBENZOYLMETHANE	Chemical UV filters & Sunscreen	MERCK	5,00
	UVINUL T 150	ETHYLHEXYL TRIAZONE	Chemical UV filters & Sunscreen	BASF	5,00
B	TEGOCARE PBS 6	POLYGLYCERYL-6 STEARATE & POLYGLYCERYL-6 BEHENATE	Emulsifier	EVONIK INDUSTRIE	2,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescent emollient close to light dimethicone & Medium Chemical UV filters solubilizer	STEARINERIE DUBOIS	5,00
	DUB SDO	DIETHYLHEXYL SUCCINATE	Chemical UV filters solubilizer & spreadability enhancer	STEARINERIE DUBOIS	5,00
C	DUB DIOL	METHYLPROPANEDIOL	Humectant	STEARINERIE DUBOIS	5,00
	Tamarind	TAMARINDUS INDICA SEED GUM	Thickener & Rheologic agent	UNIPEX SOLUTIONS	0,20
	KELTROL CG-T	XANTHAN GUM	Thickener & Rheologic agent	CP KELCO	0,15
D	DEMINERALIZED WATER	AQUA	Solvent	MISCELLANEOUS	56,40
F	MICROCARE PHD	PRESERVATIVE	Preservative	THOR	1,00
	PERFUME	PARFUM	Perfume	ARGEVILLE	0,25

PROCESS

- Mix Phase A at 80°C in a water bath until all UV filters are completely dissolved.
- Weigh and mix Phase B into Phase A at 80°C.
- Prepare Phase C by pre-blending the humectant with the natural gums.
- Weigh Phase D (boiling water) and place under stirring using a Rayneri mixer with a heating plate at 80°C.
- Add Phase C to Phase D; a gel will form.
- Add AB (oil phase) into CD (aqueous phase) under high shear mixing to form the emulsion.
- Cool down using a cold-water bath (without ice).
- Add Phase F (preservative and perfume).
- Adjust for water loss due to evaporation, then homogenize the emulsion for 2-3 minutes using an Ultra-Turrax.
- Fill into the appropriate packaging.

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TINTED SUNCARE

N°80298

Tinted suncare is a O/W suncare formulation with SPF 50.

DUB HELIOPTIMA solubilizes organic UV filters and helps to disperse mineral sunscreens, boosting the SPF of the formula and increasing the photostability. Plus, **DUB HELIOPTIMA** enhances the texture and makes the formula gently spreadable.

DUB INFINITE and **DUB OE HP** give to the formula an evanescent & silicon-like after feel and improve long-lasting properties. **DUB SIS16** helps to disperse coloration pigments and brings a nice cocooning feel.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB HELIOPTIMA	DIISOPROPYL ADIPATE & DIISOPROPYL SEBACATE & PROPYLENE GLYCOL DICAPRYLATE/DICAPRATE & C12-15 ALKYL BENZOATE	Solubilizer for Chemical UV filters & SPF Booster	STÉARINERIE DUBOIS	10,00
	PARSOL 1789	BUTYL METHOXYDIBENZOYLMETHANE	Chemical UV filters	DSM	5,00
	PARSOL SHIELD	BIS-ETHYLHEXYLOXYPHENOL METHOXYPHENYL TRIAZINE	Chemical UV filters	DSM	5,00
	UVINUL T 150	ETHYLHEXYL TRIAZONE	Chemical UV filters	BASF	5,00
B	DUB SIS16	ISOCETYL STEARATE	Emollient, pigment dispersant	STÉARINERIE DUBOIS	1,50
	DUB SSIC+ MIYONAT OLV-WHITE-B1	CI 77891 & ISOCETYL STEAROYL STEARATE & HYDROGENATED OLIVE OIL STEARYL ESTERS	Pigment	MIYOSHI	4,44
	DUB SSIC+ MIYONAT OLV-YELLOW	CI 77492 & ISOCETYL STEAROYL STEARATE & HYDROGENATED OLIVE OIL STEARYL ESTERS	Pigment	MIYOSHI	0,47
	DUB SSIC + MIYONAT OLV-RED	CI 77491 & ISOCETYL STEAROYL STEARATE & HYDROGENATED OLIVE OIL STEARYL ESTERS	Pigment	MIYOSHI	0,05
	DUB SSIC + MIYONAT OLV-BLACK	CI 77499 & ISOCETYL STEAROYL STEARATE & HYDROGENATED OLIVE OIL STEARYL ESTERS	Pigment	MIYOSHI	0,04
C	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	3,00
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	3,00
C1	SENSANOV WR	C20-22 ALKYL PHOSPHATE & C20-22 ALCOHOLS	Emulsifier O/W	SEPPIC	1,50
	MONTANOV 82	CETEARYL ALCOHOL & COCO-GLUCOSIDE	Emulsifier O/W	SEPPIC	2,00
D	KELTROL CG-T	XANTHAN GUM	Thickener	CP KELCO	0,40
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	5,00
E	DEMINERALIZED WATER	AQUA	Solvent	MISCELLANEOUS	48,20
F	SODIUM HYDROXIDE	SODIUM HYDROXIDE	pH corrector	MISCELLANEOUS	Qs basic pH
G	SILICA BEAD SB-700	SILICA	Feeling agent	MIYOSHI	3,00
	SERICITE-S-150	MICA	Feeling agent	MIYOSHI	1,00
	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	1,00
H	FRESH SUNCARE	PARFUM	Fragrance	ARGEVILLE	0,20

PROCESS

- Upstream, disperse MiyoNAT OLV with DUB SSIC using a three-cylinder engine to crush pigments
- Prepare phase A and heat to 80°C with moderate stirring for 10 minutes in a water bath
- Prepare phase B (pigments' dispersion + DUB SIS16) The pre-dispersion must be homogeneous
- Then add phase C to phase B
- When A is homogeneous, add phase C1 while stirring.
- Add phase BC to the mix AC1 and stir for 15 min at 80°C
- Prepare phase D and mix it with phase E (hot water) under agitation at 85°C
- Neutralise water phase with F, basic pH
- When phase ABC is homogeneous, mix with phases DE to make the emulsion at 85°C with a saw-tooth propeller at 2000 rpm for 1 to 2 minutes
- When T°=50° add phase G and phase H. Finally, adjust the pH to 6~6.5, then pack it

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VELVET CUSHION SUNSCREEN

N°80323

Velvet Cushion Sunscreen is a high-performance oil-in-water (O/W) sunscreen emulsion combining high SPF protection with an exceptionally pleasant sensory profile. Its rich yet airy texture spreads gently over the skin, delivering immediate comfort and even coverage. Inspired by an Italian gelato-like appearance, the formula offers a smooth, cushiony feel that transforms on application into a non-greasy, non-sticky finish. Lightweight and elegant, Velvet Cushion Sunscreen provides effective sun protection while maintaining a refined, velvety after-feel, making daily sunscreen application both playful and enjoyable.

DUB INFINITE - Provides a soft, silky skin feel, enhancing sensoriality and contributing to the lightweight, comfortable application of the formula. **DUB HELIOPTIMA** - Ensures efficient solubilization of UV filters, supporting optimal sunscreen performance and formulation stability.

DUB PM - Brings consistency and structure to the emulsion, creating the distinctive “gelato-like” texture in synergy with carbomer for a cushiony, luxurious feel. **DUB G-SMART** - Prevents soaping effects during application, ensuring smooth spreadability and a flawless sensory experience on the skin. **DUB DIOL** - Acts as a non-sticky humectant while helping to maintain skin hydration.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A1	MONTANOV 202	ARACHIDYL ALCOHOL & BEHENYL ALCOHOL & ARACHIDYL GLUCOSIDE	Emulsifier O/W	SEPPIC	1,50
	MONTANOV 68	CETEARYL ALCOHOL & CETEARYL GLUCOSIDE	Emulsifier O/W	SEPPIC	1,50
	DUB PM	METHYL PALMITATE	Emollient with rheological properties	STÉARINERIE DUBOIS	12,50
	DUB INFINITE	COCO-CAPRYLATE / CAPRATE	Evanescant, emollient close to dimethicone feel	STÉARINERIE DUBOIS	2,00
	DUB G-SMART	GLYCERYL CAPRYLATE / CAPRATE	Emollient with defoaming properties	STÉARINERIE DUBOIS	0,50
A2	DUB HELIOPTIMA	DIISOPROPYL ADIPATE & DIISOPROPYL SEBACATE & PROPYLENE GLYCOL DICAPRYLATE / DICAPRATE & C12-15 ALKYL BENZOATE	UV filter solubilizer	STÉARINERIE DUBOIS	10,00
	UVINUL T150	ETHYLHEXYL TRIAZONE	UV Filter	BASF	5,00
	EUSOLEX 9020	BUTYL METHOXYDIBENZOYLMETHANE	UV Filter	MERCK	5,00
	TINOSORB S	BIS-ETHYLHEXYLOXYPHENOL METHOXYPHENYL TRIAZINE	UV Filter	BASF	5,00
B	DEMINERALIZED WATER	AQUA	Solvent	MISCELLANEOUS	29,00
	CARBOPOL ULTREZ 10	CARBOMER	Rheologic Agent	LUBRIZOL	0,40
C	DEMINERALIZED WATER	AQUA	Solvent	MISCELLANEOUS	21,10
D	KELTROL CG-T	XANTHAN GUM	Rheologic Agent	CP KELCO	0,40
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	4,00
E	SODIUM HYDROXIDE 10%	SODIUM HYDROXIDE	pH modifier	MISCELLANEOUS	1,60
F	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	0,50

PROCESS

- Hydrate the carbomer in water (Phase B).
- Weigh Phases A1 and A2 and heat them to 90 °C.
- When both phases are melted, add Phase A1 to Phase A2.
- Once the carbomer is hydrated, heat the water of Phase C to 90 °C and add it to Phase B. Keep the beaker on a hot plate at 90 °C.
- Add Phase D to the BC mixture.
- Add Phase A to BCD and start emulsification by stirring vigorously for 15 minutes.
- Replace with a four-blade stirrer and mix moderately to reduce the beaker temperature (remove the hot plate).
- When the emulsion reaches 25 °C, adjust the pH to 6.2–6.5 using Phase E and then add Phase F.

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BAUME LIQUIDE

N°80287

This liquid and protective lip balm is formulated without silicone, paraffin, or product from animal origin.

Made for lips regeneration and hydration thanks to **DUB ESTOLINE®** which brings a second skin effect, forming a natural barrier to the lips.

DUB ESTOLINE® & **DUB DBHG** guarantee shine, and long-lasting hydration.

DUB SSIC illuminates the lips and allows the best dispersion of the pigments.

DUB ISO G3 & **DUB ESTOLINE®** enhance water-resistance while increasing the comfort on the lips.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin and moisturizing	STÉARINERIE DUBOIS	81,60
	DUB ISO G3	POLYGLYCERYL-3 DIISOSTEARATE	Stabilizing agent	STÉARINERIE DUBOIS	2,00
	SILICA BEAD SB-700	SILICA	Feeling agent	MIYOSHI	1,00
A2	DUB DBHG	GLYCERYL DIBEHENATE & TRIBEHENIN & GLYCERYL BEHENATE	Thickener	STÉARINERIE DUBOIS	8,00
A3	RICE PO4 NATURAL	DISTARCH PHOSPHATE	Feeling agent	AGRANA	3,00
B	DUB SSIC	ISOCETYL STEAROYL STEARATE	Pigment Dispersing agent	STÉARINERIE DUBOIS	4,00
	COVAPATE UNIREL LC 3779	RICINUS COMMUNIS SEED OIL & CI 15850	Pigment	SENSIENT COSMETIC TECHNOLOGIES	0,20
C	NATURAL AROMATIC EXTRACT ORGANIC RASPBERRY	NATURAL RASPBERRY FLAVOR AROMA	Aroma	AROMAZONE	0,20

PROCESS

- Weigh **DUB ESTOLINE®**, **DUB ISO G3** and Silica Bead SB-700 phase (A). Stir them slowly
- Heat phase (A) at 85°C and mix for 5 minutes, at 1000 rpm
- Weigh **DUB DBHG** (A2) and Rice Natural PO4 (A3)
- Add (A2), (A3) in phase (A) with stirring at 85°C
- Keep it under stirring for 10 minutes. Prepare phase (B) ingredients: **DUB SSIC** and **COVAPATE UNIREL LC 3779**
- When phase (A) is homogenous, add phase (B) slowly, and mix for 3 to 5 minutes.
- Shut down the warmup. Cool down with a room temperature tap water bath
- At 55°C add phase (C). Mix at 1000 rpm for 1 min
- Pack it at 50°C

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CRYSTAL LIP OIL

N°80321

This non-greasy, transparent lip oil will leave you sparkling all day long.

Our **DUB PTIS**, **DUB TGI 24V**, and **DUB ISO G3** esters will provide shine and hold throughout the day.

The **DUB OE HP** provides the lightness and spreadability sought after in these formulas. Thanks to the refinement of the **DUB ESTOLINE®**, the CRYSTAL LIP OIL will perfectly moisturize your lips.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB PTIS	PENTAERYTHRITYL TETRAISOSTEARATE	Cocooning feel & Dispersing agent	STEARINERIE DUBOIS	33,45
A	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin and moisturizing agent	STEARINERIE DUBOIS	17,00
A	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STEARINERIE DUBOIS	22,00
A	DUB TGI 24 V	C18-36 ACID TRIGLYCERIDE	Emollient, binder	STEARINERIE DUBOIS	17,00
A	ESTOGEL MAX	CASTOR OIL/IPDI COPOLYMER & CAPRYLIC/CAPRIC TRIGLYCERIDE & HYDROGENATED CASTOR OIL/SEBACIC ACID COPOLYMER	Rheologic agent	POLYMEREXPERT	5,00
A	DUB ISO G3	POLYGLYCERYL-3 DIISOSTEARATE	Co-emulsifier W/O and Enhances water resistance	STEARINERIE DUBOIS	4,00
B	AROME ALIMENTAIRE NATUREL FRAMBOISE BIO	AROMA	Aroma	AROMAZONE	1,50
C	COVAPATE UNIRED LC 3779	RICINUS COMMUNIS SEED OIL & CI 15850	Pigment	SENSIENT COSMETIC TECHNOLOGIES	0,05

PROCESS

- Weigh phase A and stir it using a saw-tooth propeller at approximately 600 rpm.
- Heat the mixture to 80–90°C and maintain this temperature for 30 minutes.
- Allow it to cool while stirring with a three-bladed propeller.
- At 30°C, add phases B and C while maintaining stirring with the three-bladed propeller.



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DARK OBSESSION

N°80308

This captivating liquid lipstick (W/O emulsion) adorns the lips with a sparkling, intensely pigmented finish.

DUB SSIC disperses pigments evenly in the formulation and functions as a gloss-enhancing agent. It helps improve coverage during lipstick application. **DUB ISO G3** acts as a W/O co-emulsifier and enhances water resistance. **DUB OE HP** provides a smooth and light silicone-like after feel. **DUB TGI 24** and **DUB ESTOLINE®** act as hydration boosters, enhance water resistance, and provide a shiny finish. **DUB CIRE H1** and **DUB SHOREA T** improve lip coverage and provide a melting sensation upon application.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB SSIC	ISOCETYL STEAROYL STEARATE	Pigment dispersant	STÉARINERIE DUBOIS	6,00
	PGQ RED N°7	CI 15850 & POLYGLYCERYL-2 TETRAISOSTEARATE	Pigment	DAITO KASEI	1,50
	PGQ DK BLUE No.1 AL	CI42090 & POLYGLYCERYL-2 TETRAISOSTEARATE	Pigment	DAITO KASEI	0,75
B1	DUB ISO G3	POLYGLYCERYL-3 DIISOSTEARATE	Co-emulsifier W/O & Water resistance	STÉARINERIE DUBOIS	1,25
	POLYGLYCERYL-3 POLYRICINOLEATE	POLYGLYCERYL-3 POLYRICINOLEATE	W/O Emulsifier	MISCELLANEOUS	3,75
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	5,00
	DUB TGI 24	C18-36 ACID TRIGLYCERIDE	Shiny finish	STÉARINERIE DUBOIS	10,75
	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin and moisturizing agent	STÉARINERIE DUBOIS	5,00
	OLO 3D	STEARKONIUM BENTONITE	Thickener	EPHYLA	1,00
B2	DUB CIRE H1	C10-18 TRIGLYCERIDES	Skin temperature melting wax Smooth & melting butter	STÉARINERIE DUBOIS	5,00
	DUB SHOREA T	SHOREA ROBUSTA SEED BUTTER	Smooth & melting butter	STÉARINERIE DUBOIS	5,00
C	MST-1 Mica SX	MICA & MAGNESIUM STEARATE	Feeling agent	DAITO KASEI	5,00
	CELLULOBEADS D30	CELLULOSE	Feeling agent	DAITO KASEI	3,00
D	DEMINEALIZED WATER	AQUA	Solvent	MISCELLANEOUS	25,00
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	5,00
	RONACARE MgSO4	MAGNESIUM SULFATE	Stabilizer	MERCK	1,00
	RONACARE BENZYL ALCOHOL	BENZYL ALCOHOL	Preservative	AZELIS	1,00
E	RONASTAR AQUA SPARKS	CALCIUM ALUMINUM BOROSILICATE & TITANIUM DIOXIDE & SILICA & TIN OXIDE	Sparkling agent	AZELIS	15,00

PROCESS

- Disperse the pigments into DUB SSIC, under strong stirring
- Mix thoroughly until the mixture becomes completely homogeneous
- Weigh and combine the ingredients from phase B1, then stir
- While stirring, add the ingredients from phase B2 into phase B1 and heat the mixture to 50-55°C
- Once phase B is homogeneous, add phase A under stirring and reheat if necessary
- Disperse phase C (feeling agents) into AB mixture while stirring
- Prepare phase D separately
- Gradually add phase D into the ABC mixture, in small quantities, under continuous stirring
- Stir until the final mixture is homogeneous
- Add phase E under moderate stirring, then allow the mixture to cool before packing

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DEMAK'STICK

N°80278

DEMAK'STICK is a nomad formula to remove make-up during travels.

It provides a fresh feeling in a one-step application and gently melts on your skin.

DUB G-SMART® has proven tests that show efficiency in make-up removing and rinsability improvement.

DUB SNA VE combined with **DUB DIOL** improve stick consistency and thickness.

PHASE	RAW MATERIAL NAME	INCI UE	FUNCTIONALITIES	SUPPLIER	%
A	DEMINERALIZED WATER	AQUA	Solvent	MISCELLANEOUS	44,00
	ALOE VERA 200X	ALOE BARBADENSIS LEAF JUICE	Moisturizing active ingredient	MISCELLANEOUS	0,05
B	DUB SNA VE	SODIUM STEARATE	Emulsifier	STÉARINERIE DUBOIS	10,00
C	GLYCERINE	GLYCERIN	Humectant	STÉARINERIE DUBOIS	20,00
D	DUB DIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	15,00
E	ESSENTIAL OIL OF YLANG	CANANGA ODORATA FLOWER OIL	Fragrance	MISCELLANEOUS	0,30
	DUB G-SMART®	GLYCERYL CAPRYLATE/CAPRATE	Solubilizer and cleansing booster	STÉARINERIE DUBOIS	10,00
F	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	0,60
G	COVI-OX T 70 C	TOCOPHEROL	Antioxidant	A.M.I	0,05

PROCESS

- Heat water to 85°C while stirring and add aloe vera
- Add DUB SNA VE in A to melt down
- Add C and D
- Mix essential oil with DUB G-SMART® and emulsify for 5 minutes
- Add F and G to 70°C
- Put in jar between to 60°C and 65°C.



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FLOCON D'ARGENT

N°80310

“FLOCON D'ARGENT” is a solid anhydrous highlighter, an essential addition to any makeup bag. Easy to use and specifically designed for the face, it enhances your complexion with a silver glow that dazzles from dusk till dawn.

DUB PTB, **DUB DBHG** and **DUB CIRE H1**: these texturizing agents provide a smooth texture and a melting effect on the skin.

DUB INFINITE, **DUB OE HP**, **DUB 810 PGM** improve spreadability, delivering a light, velvety after-feel.

DUB TGI 24 enhances shine and ensures optimal comfort during application.

DUB ESTOLINE® acts as a binder, offering water resistance and a boost in hydration.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB PTB	PENTAERYTHRITYL TETRABEHENATE	Consistency agent	STÉARINERIE DUBOIS	1,50
	DUB DBHG PELLET	GLYCERYL DIBEHENATE & TRIBEHENIN & GLYCERYL BEHENATE	Binder, Thickener, High melting point wax	STÉARINERIE DUBOIS	8,00
	CARNAUBA WAX MICRO	COPERNICIA CERIFERA CERA	Consistency agent	MISCELLANEOUS	4,00
	DUB CIRE H1	C10-18 TRIGLYCERIDES	Skin temperature melting wax & Smooth and melting butter	STÉARINERIE DUBOIS	15,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescent emollient close to dimethicone feel	STÉARINERIE DUBOIS	5,00
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	12,00
	DUB TGI 24	C18-36 ACID TRIGLYCERIDE	Emollient & spreading	STÉARINERIE DUBOIS	12,00
	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin and moisturizing agent	STÉARINERIE DUBOIS	6,30
	DUB 810 PGM	PROPYLENE GLYCOL DICAPRYLATE/DICAPRATE	Light emollient	STÉARINERIE DUBOIS	13,00
B	MST-3 DK SILVER 2	MICA & CI 77891 & TIN OXIDE & MAGNESIUM STEARATE	Pearlescent Pigment	DAITO KASEI	15,00
	RONASTAR FROZEN JEWEL	CALCIUM ALUMINUM BOROSILICATE & CI 77891 & SILICA & TIN OXIDE	Pearlescent Pigment	AZELIS	8,00
	NEROLI MACADAMIA	PARFUM	Fragrance	TECHNICO FLOR	0,20

PROCESS

- Heat phase A to 80°C, stirring the mixture continuously
- Gradually incorporate phase B into phase A, and begin cooling the mixture down to 50°C while continuing to stir
- Once the mixture reaches the desired consistency, pour it into a mold before it solidifies completely

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FULL COVERAGE FOUNDATION

N°80293

FULL COVERAGE FOUNDATION is a W/O emulsion with outstanding long-lasting properties.

DUB INFINITE improves drying effect (evanescent feel) and increases sweat resistance and long-lasting properties for 24H (in vitro tests available). **DUB ODOL** and **DUB ESTOLINE®** have demonstrated moisturization claims (tests available for **DUB ESTOLINE®**).

DUB ESTOLINE® also improves water resistance (tests available) and second skin after feel.

DUB OE HP in synergy with **DUB INFINITE** decrease greasy feel. Finally, a sensory cascade is triggered by waxy esters: **DUB PENCIL** and **DUB CIRE H1**, which melt at skin temperature.

DUB DBHG thickens and mattifies the formula while bringing strength to the emulsion.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB ISO G3	POLYGLYCERYL-3 DIISOSTEARATE	Co-Emulsifier W/O	STÉARINERIE DUBOIS	1,25
	POLYGLYCERYL-3 POLYRICINOLEATE	POLYGLYCERYL-3 POLYRICINOLEATE	Emulsifier W/O	MISCELLANEOUS	3,75
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Long-lasting properties	STÉARINERIE DUBOIS	10,00
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone feel	STÉARINERIE DUBOIS	5,00
	DUB ODOL	OCTYLDODECANOL	Humectant	STÉARINERIE DUBOIS	2,60
	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin and moisturizing	STÉARINERIE DUBOIS	2,40
	DUB CIRE H1	C10-18 TRIGLYCERIDES	Skin temperature melting wax	STÉARINERIE DUBOIS	4,00
	DUB PENCIL	HYDROGENATED COCO-GLYCERIDES	Low melting point close to skin temperature	STÉARINERIE DUBOIS	1,75
	DUB DBHG	GLYCERYL DIBEHENATE TRIBEHENIN & GLYCERYL BEHENATE	Thickener & O/W Emulsifier	STÉARINERIE DUBOIS	2,00
	OLO 3D	STEARALKONIUM BENTONITE	Rheology modifier	EPHYLA	0,50
	ETHANOL ABSOLU	ALCOHOL	Solvent	MISCELLANEOUS	0,25
B	PGQ TIO2 R250	TITANIUM DIOXIDE ALUMINIUM HYDROXIDE & POLYGLYCERYL-2 TETRAISOSTEARATE	Pigment	DAITO KASEI	13,82
	PGQ YELLOW NO.602P	POLYGLYCERYL-2 TETRAISOSTEARATE & IRON HYDROXIDE	Pigment	DAITO KASEI	1,84
	PGQ RED NO.211P	POLYGLYCERYL-2 DIISOSTEARATE & IRON OXIDES	Pigment	DAITO KASEI	0,67
	PGQ BLACK NO.710P	POLYGLYCERYL-2 TETRAISOSTEARATE & IRON OXIDES	Pigment	DAITO KASEI	0,42
	SILICA BEAD SB-700	SILICA	Feeling agent	MIYOSHI	2,00
	CELLULOBEADS USF	CELLULOSE	Feeling agent	DAITO KASEI	1,25
C	DEMINERALIZED WATER	AQUA	Solvent	MISCELLANEOUS	37,45
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	2,50
	GLYCERINE	GLYCERIN	Humectant	STÉARINERIE DUBOIS	2,50
	GENENCARE OSMS BA	BETAINE	Moisturizing agent	IFF	2,00
	KELTROL CG SFT	XANTHAN GUM	Thickener	AZELIS	0,40
	RONACARE MgSO4	MAGNESIUM SULFATE	Stabilizer	MERCK	1,00
	RONACARE BENZYL ALCOHOL	BENZYL ALCOHOL	Preservative	AZELIS	0,50
	PERFUME	PARFUM	Fragrance	TECHNICOFLOR	0,15

PROCESS

- Prepare and heat phase A and C separately to 80°C
- Add phase B into phase A and keep stirring until the mixture is homogeneous
- Add phase C to phase AB under strong stirring during 10min
- Add phase D into the mixture of phase ABC and keep stirring until the mixture is homogeneous

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L'ILLUMINATEUR

N°80284

This hybrid formula illuminates your day and gives your complexion a healthy-glow effect. Inverse emulsion for a long-lasting application, it gently nourishes your skin.

DUB ISO G3 makes the inverse emulsion possible.

DUB OE HP improves the spread while increasing the evanescent after-feel, associated with **DUB INFINITE** for an increased silicone-like sensoriality. **DUB ISIS** brings cocooning and rich feel.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB ISO G3	POLYGLYCERYL-3 DIISOSTEARATE	W/O co-emulsifier	STÉARINERIE DUBOIS	1,25
	POLYGLYCERYL-3 POLYRICINOLEATE	POLYGLYCERYL-3 POLYRICINOLEATE	W/O emulsifier	MISCELLANEOUS	3,75
	OLO 3D	STEARALKONIUM BENTONITE	Rheology modifier	EPHYLA	1,20
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone & Cleansing booster	STÉARINERIE DUBOIS	9,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Long-lasting properties	STÉARINERIE DUBOIS	6,00
	DUB ISIS	ISOSTEARYL ISOSTEARATE	Pigment dispersant and comfort emollient	STÉARINERIE DUBOIS	6,00
B	MST-3 DK SILVER 0520	MICA & CI 77891 & TIN OXIDE & MAGNESIUM STEARATE	Pearlescent Pigment	DAITO KASEI	7,20
	MST-3 DK PEARL BRONZE	MICA & CI 77491 & MAGNESIUM STEARATE	Pigment color	DAITO KASEI	5,90
	MST-3 DK PEARL GOLD	MICA & CI 77891 & CI 77491 & MAGNESIUM STEARATE	Pearlescent Pigment	DAITO KASEI	1,00
	MST-1 CELLULOBEADS D10	CELLULOSE & MAGNESIUM STEARATE	Thickener	DAITO KASEI	3,00
	MST-1 MICA SX	MICA & MAGNESIUM STEARATE	Feeling agent	DAITO KASEI	3,00
C	DEMINEALIZED WATER	AQUA	Solvent	MISCELLANEOUS	45,70
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	5,00
	RONACARE MgSO4	MAGNESIUM SULFATE	Stabilizer	MERCK	1,00
	PRESERVATIVE	PRESERVATIVE	Preservative	MISCELLANEOUS	1,00

PROCESS

- Prepare and mix A, B, C separately at room temperature
- Disperse phase B in phase A with stirring
- Slowly add phase C to phase AB with moderate stirring
- Pack it



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LICENCE TO GLOW

N°80309

“LICENCE TO GLOW” is a solid anhydrous highlighter, an essential addition to any makeup bag. Easy to use and specifically designed for the face, it enhances your complexion with a golden glow that lasts all night.

DUB PTB, DUB DBHG and DUB CIRE H1: these advanced texturizing agents ensure a smooth, velvety texture that melt into the skin.

DUB INFINITE, DUB OE HP, DUB 810 PGM improve spreadability, delivering a light, velvety after-feel.

DUB TGI 24 enhances shine and ensures maximum comfort during application.

DUB ESTOLINE® acts as a binder, offering water resistance and a boost in hydration.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB PTB	PENTAERYTHRITYL TETRABEHENATE	Consistency agent	STÉARINERIE DUBOIS	1,80
	DUB DBHG PELLET	GLYCERYL DIBEHENATE & TRIBEHENIN & GLYCERYL BEHENATE	Binder, Thickener, High melting point wax	STÉARINERIE DUBOIS	8,00
	CARNAUBA WAX MICRO	COPERNICIA CERIFERA CERA	Consistency agent	MISCELLANEOUS	4,00
	DUB CIRE H1	C10-18 TRIGLYCERIDES	Skin temperature melting wax & Smooth and melting butter	STÉARINERIE DUBOIS	15,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescent emollient close to dimethicone feel	STÉARINERIE DUBOIS	5,00
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	12,00
	DUB TGI 24	C18-36 ACID TRIGLYCERIDE	Emollient & spreading	STÉARINERIE DUBOIS	12,00
	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin and moisturizing agent	STÉARINERIE DUBOIS	6,00
	DUB 810 PG M	PROPYLENE GLYCOL DICAPRYLATE/DICAPRATE	Emollient	STÉARINERIE DUBOIS	13,00
B	MST-3 DK SILVER 2	MICA & CI 77891 & TIN OXIDE & MAGNESIUM STEARATE	Pearlescent Pigment	DAITO KASEI	11,00
	MST-3 DK PEARL GOLD	MICA & CI 77891 & CI 77491 & MAGNESIUM STEARATE	Pearlescent Pigment	DAITO KASEI	4,00
	MST-3 DK PEARL DARK RED	MICA & MAGNESIUM STEARATE & CI 77491	Pearlescent Pigment	DAITO KASEI	1,50
	RONASTAR GOLDEN JEWEL	CALCIUM ALUMINUM BOROSILICATE & CI 77891 & SILICA & TIN OXIDE & IRON OXIDES	Pearlescent Pigment	MERCK	3,75
	RONASTAR NOBLE SPARKS	CALCIUM ALUMINUM BOROSILICATE & SILICA & TIN OXIDE & TITANIUM DIOXIDE	Pearlescent Pigment	MERCK	2,75
	NEROLI MACADAMIA	PARFUM	Fragrance	TECHNICO FLOR	0,20

PROCESS

- Heat phase A to 80°C, stirring the mixture continuously
- Gradually incorporate phase B into phase A, and begin cooling the mixture down to 50°C while continuing to stir
- Once the mixture reaches the desired consistency, pour it into a mold before it solidifies completely

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LIGHT LIQUID FOUNDATION

N°80294

Thanks to its water in oil formulation, long-lasting is improved by **DUB ISO G3**.

DUB INFINITE improves drying effect of the formula and increases the sweat resistance and long-lasting properties for 24H (in vitro tests available).

DUB OE HP, **DUB SOGREEN** in combination with **DUB INFINITE** decrease greasy effect. These light esters also improve powder finish and spreadability.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB ISO G3	POLYGLYCERYL-3 DIISOSTEARATE	Co-Emulsifier W/O	STÉARINERIE DUBOIS	1,25
	POLYGLYCERYL-3 POLYRICINOLEATE	POLYGLYCERYL-3 POLYRICINOLEATE	Emulsifier W/O	MISCELLANEOUS	3,75
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	8,00
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	12,00
	DUB SOGREEN	ETHYL OLIVATE & TRIHEPTANOIN	Emollient close to dimethicone	STÉARINERIE DUBOIS	5,00
	OLO 3D	STEARALKONIUM BENTONITE	Rheology modifier	EPHYLA	1,00
	ETHANOL ABSOLU	ALCOHOL	Solvent	MISCELLANEOUS	0,50
B	PGQ TIO2 R250	TITANIUM DIOXIDE ALUMINIUM HYDROXIDE & POLYGLYCERYL-2 TETRAISOSTEARATE	Pigment	DAITO KASEI	7,75
	PGQ YELLOW NO.602P	POLYGLYCERYL-2 TETRAISOSTEARATE & IRON HYDROXIDE	Pigment	DAITO KASEI	1,50
	PGQ RED NO.211P	POLYGLYCERYL-2 DIISOSTEARATE & IRON OXIDES	Pigment	DAITO KASEI	0,45
	PGQ BLACK NO.710P	POLYGLYCERYL-2 TETRAISOSTEARATE & IRON OXIDES	Pigment	DAITO KASEI	0,30
	S-STM CELLULOBEADS D-10	CELLULOSE & MAGNESIUM STEARATE	Feeling agent & thickener	DAITO KASEI	5,00
C	DEMINEALIZED WATER	AQUA	Solvent	MISCELLANEOUS	45,85
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	2,00
	GLYCERINE	GLYCERIN	Humectant	STÉARINERIE DUBOIS	2,00
	GENENCARE OSMS BA	BETAINE	Moisturizing agent	IFF	2,00
	RONACARE MgSO4	MAGNESIUM SULFATE	Stabilizer	MERCK	1,00
	RONACARE BENZYL ALCOHOL	BENZYL ALCOHOL	Preservative	AZELIS	0,50
D	PERFUME	PARFUM	Fragrance	TECHNICOFLOR	0,15

PROCESS

- Prepare phase A and phase C separately
- Add phase B into phase A and keep stirring until the mixture is homogeneous
- Add phase C to phase AB under strong stirring during 10min
- Add phase D into phase ABC and keep stirring until the mixture is homogeneous

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LIPROTECTION SPF30

N°80312 - In cooperation with LEHVOSS

Introducing Liprotection SPF 30, a colored balm expertly formulated to shield your lips while delivering a subtle, elegant tint. This innovative formula combines advanced UV protection with a refined sensory experience, thanks to a meticulously selected blend of esters and butters from Stéarinerie Dubois. The result? A lightweight, nourishing texture with a natural glow finish.

The SPF 30 efficacy is achieved through a carefully balanced system of next-generation, photostable chemical filters, optimized by key functional ingredients:

DUB DIS – An exceptional ester for solubilizing chemical UV filters, preventing crystallization and ensuring a smooth, stable formulation. **DUB SSOD & DUB MDIS** – Ideal for dispersing pigments, enhancing color vibrancy, and improving texture in lip care applications. **DUB SHOREA T** – A luxurious butter with an ultra-melting feel, thanks to its low melting point, close to skin temperature. **DUB ISO G3** – Known for strengthening inverse emulsions, it also boosts water resistance in lip and sun care formulas.

With Liprotection SPF 30, experience the perfect synergy between efficacy, sensoriality, and formulation stability.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB DIS	DIISOPROPYL SEBACATE	Chemical filter solubilizer	STEARINERIE DUBOIS	33,0
	DUB SSOD	OCTYLDODECYL STEAROYL STEARATE	Pigment disperser, color enhancer	STEARINERIE DUBOIS	6,5
	DUB MDIS	DIISOSTEARYL MALATE	Pigment disperser color enhancer	STEARINERIE DUBOIS	10,0
	DUB SHOREA T	SHOREA ROBUSTA SEED BUTTER	Smooth and melting butter	STEARINERIE DUBOIS	3,0
	DUB ISO G3	POLYGLYCERYL-3 DIISOSTEARATE	Enhances Water resistance	STEARINERIE DUBOIS	3,0
B	UVIPHYL® DHBT	DIETHYLHEXYL BUTAMIDO TRIAZONE	Chemical UV filters	LEHVOSS	6,1
	UVIPHYL® DHHB	DIETHYLAMINO HYDROXYBENZOYL HEXYL BENZOATE	Chemical UV filters	LEHVOSS	6,5
C	CERAFUMEI Candelilla Wax 5501	CANDELILLA CERA	Consistency agent & High melting point	FUMEI	10,0
	CERAFUMEI Sunflower Wax 5301	HELIANTHUS ANNUUS SEED CERA	Consistency agent & High melting point & Oil binder	FUMEI	4,0
	CERAFUMEI® Sumac Wax 5104	RHUS SUCCEDANEA FRUIT CERA	Consistency agent & Medium melting point & Oil binder	FUMEI	16,0
D	DK D&C RED No.7	CI 15850	Pigment	DAITO KASEI	0,5
E	HYACOLOR LA	HYDROLYZED SODIUM HYALURONATE & LIMNANTHES ALBA SEED OIL & GLYCERYL BEHENATE	Active ingredient & Moisturizing agent	BLOOMAGE FREDA BIOPHARM	1,0
F	VITAMIN E ACETATE	TOCOPHERYL ACETATE	Anti-oxidant & Active ingredient	LEHVOSS	0,2
	COCONUT & WHITE MINT	AROMA	Aroma	GIVAUDAN	0,2

PROCESS

- Heat Phase A to 85°C under moderate stirring
- Incorporate Phase B into Phase A and mix until the UV filters are fully dissolved
- Add Phase C to the A+B mixture and continue mixing until the waxes are completely melted (maintain 85°C)
- Roll-mill Phase D with a quantum satis (q.s.) of the bulk until a uniform dispersion is achieved
- Incorporate Phase E into the bulk and mix until homogeneous
- Add Phase F to the bulk and continue mixing until full homogeneity is obtained

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MATTE LIPCREAM

N°80295

DUB ESTOLINE® improves the long lasting, moisturizing and cushion feeling.

Combined with DUB OE HP to decrease the greasy effect.

Wax esters (DUB SHOREA T, DUB CIRE H1) trigger a cascade of melting points during application.

DUB DBHG and DUB SMG AL enhance the mattifying effect and thicken the formula consistency;
DUB ISO G3 improves the water resistance.

DUB SSIC is one of the best ester-disperser for pigments.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB SMG AL	MAGNESIUM STEARATE	Stabilizer	STÉARINERIE DUBOIS	3,00
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone & Cleansing booster	STÉARINERIE DUBOIS	8,00
	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin and moisturizing	STÉARINERIE DUBOIS	20,00
	DUB SHOREA T	SHOREA ROBUSTA SEED BUTTER	Smooth and melting butter	STÉARINERIE DUBOIS	5,00
	DUB CIRE H1	C10-18 TRIGLYCERIDES	Skin temperature melting wax	STÉARINERIE DUBOIS	8,00
	DUB DBHG	GLYCERYL DIBEHENATE & TRIBEHENIN & GLYCERYL BEHENATE	Thickener & W/O Emulsifier	STÉARINERIE DUBOIS	3,00
	DUB ISO G3	POLYGLYCERYL-3 DIISOSTEARATE	Co Emulsifier W/O	STÉARINERIE DUBOIS	1,00
B	DUB SSIC	ISOCETYL STEAROYL STEARATE	Pigment disperser	STÉARINERIE DUBOIS	5,00
	PGQ RED N°7	CI 15850 & POLYGLYCERYL-2 TETRAISOSTEARATE	Pigment	DAITO KASEI	3,00
C	RICE PO4 NATURAL	DISTARCH PHOSPHATE	Feeling agent	AGRANA	20,00
	CELLULOBEADS D30	CELLULOSE	Feeling agent	DAITO KASEI	20,00
	REISITA NATURAL 9094	ORYZA SATIVA POWDER	Feeling agent	AGRANA	4,00

PROCESS

- Prepare Phase A and heat to 70-75°C
- Disperse ingredients of Phase B
- Add Phase B into Phase A and keep stirring until the mixture is homogeneous
- Add one by one ingredients of Phase C to Phase AB while stirring until homogeneous



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MINUIT ROSÉ

N°80306

The highlighter has become an essential product in our makeup routine, suitable for both face and body. Inspired by the famous movie “Minuit à Paris” / “Midnight in Paris”, this formula is designed for anyone seeking radiance and shine.

Thanks to the esters **DUB SOGREEN** and **DUB INFINITE** the formula is exceptionally light and soft. The **DUB OE HP**, our alternative to D5 silicone, ensures excellent spreadability, while **DUB ESTOLINE®** locks in skin moisture with the help of **DUB DIOL**.

Finally, **DUB ISO G3** enhances water resistance and ensures long-lasting wear on the skin.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB ISO G3	POLYGLYCERYL-3 DIISOSTEARATE	Co-emulsifier W/O Water resistance	STÉARINERIE DUBOIS	1,25
	POLYGLYCERYL-3 POLYRICINOLEATE	POLYGLYCERYL-3 POLYRICINOLEATE	W/O Emulsifier	MISCELLANEOUS	3,75
	OLO 3D	STEARALKONIUM BENTONITE	Thickener	EPHYLA	1,00
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	8,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescence emollient close to dimethicone feel	STÉARINERIE DUBOIS	8,00
	DUB SOGREEN	ETHYL OLEATE & TRIHEPTANOIN	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	4,00
	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin and moisturizing agent	STÉARINERIE DUBOIS	2,00
	SPACE ROSE	PARFUM	Fragrance	IFF	0,20
B	MST-3 DK Silver 0520	MICA & CI 77891 & TIN OXIDE & MAGNESIUM STEARATE	Pearlescent Pigment	DAITO KASEI	7,00
	MST-3 DK Pearl gold	MICA & CI 77891 & CI 77491 & MAGNESIUM STEARATE	Pearlescent Pigment	DAITO KASEI	2,00
	CELLULOBEADS USF-X	CELLULOSE	Feeling agent	DAITO KASEI	2,00
	SILICA BEAD SB-700	SILICA	Feeling agent	MIYOSHI	3,00
	COLORONA SYNCRANBERRY	SYNTHETIC FLUORPHLOGOPITE, C.I. 77491	Cosmetics effect pigments	MERCK	2,00
C	DEMINEALIZED WATER	AQUA	Solvent	MISCELLANEOUS	44,80
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	5,00
	RONACARE MgSO4	MAGNESIUM SULFATE	Stabilizer	MERCK	1,00
	PRESERVATIVE	PRESERVATIVE	Preservative	THOR	1,00
D	RONASTAR AQUA SPARKS	CALCIUM ALUMINUM & BOROSILICATE & TITANIUM DIOXIDE & SILICA & TIN OXIDE	Pearlescent Pigment	AZELIS	4,00

PROCESS

- Prepare phases A, B, and C separately
- Gradually mix phase B into phase A under moderate stirring
- Slowly add phase C in the AB mixture while maintaining stirring
- Finally, add phase D to the ABC mixture with continuous moderate stirring

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PANDORA'S GLOW

N°80307

The highlighter has become an essential product in our makeup routine, suitable for both face and body. Inspired by the movie "Avatar", this formula is perfect for anyone seeking a radiant glow with a subtle bluish reflection.

Thanks to the esters **DUB SOGREEN** and **DUB INFINITE** the formula is exceptionally light and soft. The **DUB OE HP**, a sustainable alternative to D5 silicone, ensures excellent spreadability, while **DUB ESTOLINE®** locks in skin moisture with the support of **DUB TIOL**.

Finally, **DUB ISO G3** enhances water resistance, delivering long-lasting wear on the skin.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB ISO G3	POLYGLYCERYL-3 DIISOSTEARATE	Co-emulsifier W/O Water resistance	STÉARINERIE DUBOIS	1,25
	POLYGLYCERYL-3 POLYRICINOLEATE	POLYGLYCERYL-3 POLYRICINOLEATE	W/O Emulsifier	MISCELLANEOUS	3,75
	OLO 3D	STEARALKONIUM BENTONITE	Thickener	EPHYLA	1,00
	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STÉARINERIE DUBOIS	8,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescence emollient close to dimethicone feel	STÉARINERIE DUBOIS	8,00
	DUB 810 C	COCO-CAPRYLATE/CAPRATE	Light Emollient	STÉARINERIE DUBOIS	4,00
	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin and moisturizing agent	STÉARINERIE DUBOIS	2,00
	NEROLI MACADAMIA	PARFUM	Fragrance	TECHNICO FLOR	0,20
B	MST-3 DK Silver 0520	MICA & CI 77891 & TIN OXIDE & MAGNESIUM STEARATE	Pearlescent Pigment	DAITO KASEI	6,00
	CELLULOBEADS USF-X	CELLULOSE	Feeling agent	DAITO KASEI	2,00
	SILICA BEAD SB-700	SILICA	Feeling agent	MIYOSHI	3,00
C	DEMINEALIZED WATER	AQUA	Solvent	MISCELLANEOUS	44,80
	DUB TIOL	METHYLPROPANEDIOL	Humectant	STÉARINERIE DUBOIS	5,00
	RONACARE MgSO4	MAGNESIUM SULFATE	Stabilizer	MERCK	1,00
	PRESERVATIVE	PRESERVATIVE	Preservative	THOR	1,00
	COVARINE GREEN WS 7793	CI 74260 & GLYCERIN & AQUA & SODIUM LAURETH SULFATE	Dye	SENSIENT COSMETIC TECHNOLOGIES	qs
D	RONASTAR AQUA SPARKS	CALCIUM ALUMINUM & BOROSILICATE & TITANIUM DIOXIDE & SILICA & TIN OXIDE	Visual appeal	AZELIS	9,00

PROCESS

- Prepare phases A, B, and C separately
- Gradually mix phase B into phase A under moderate stirring
- Slowly add phase C in the AB mixture while maintaining stirring, and adjust the required quantity of COVARINE GREEN WS 7793 to achieve the desired shade
- Finally, add phase D to the ABC mixture with continuous moderate stirring



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REDNESS RELIEF CC CREAM

N°80314

Get naturally flawless skin with CC Cream Redness Relief.

Discover the perfect balance between skincare, suncare, and makeup with 95% natural origin ingredients. Specially designed to neutralize redness, this W/O emulsion delivers light coverage with a matte finish.

DUB INFINITE enhances long-lasting wear and sweat resistance, while **DUB ISO G3** boosts water resistance and acts as an emulsifier. Enjoy the non-greasy, non-sticky feel with a velvety touch brought by the synergy of **DUB 810 PGM**, **DUB INFINITE**, and **DUB OE HP** - our best silicone alternatives.

Thanks to **DUB TGIS**, mineral UV filters are perfectly dispersed to shield your skin from daily UV exposure, while revealing a fresh, even complexion.

Try CC Cream Redness Relief - the formula that perfects, protects, and reveals your natural glow.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A1	DUB TGIS	TRIISOSTEARIN	Mineral UV filter dispersant	STEARINERIE DUBOIS	6,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescence emollient close to dimethicone feel	STEARINERIE DUBOIS	6,00
	ASL-2 UFTI 250	TITANIUM DIOXIDE & ALUMINIUM HYDROXIDE & SODIUM LAUROYL GLUTAMATE & LYSINE & MAGNESIUM CHLORIDE	Mineral Sunscreen	DAITO KASEI	12,50
A2	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STEARINERIE DUBOIS	5,00
	DUB 810 PGM	PROPYLENE GLYCOL DICAPRYLATE/DICAPRATE	Light Emollient	STEARINERIE DUBOIS	5,00
	OLO 3D	STEARALKONIUM BENTONITE	Thickener	EPHYLA	1,20
	DUB ISO G3	POLYGLYCERYL-3 DIISOSTEARATE	W/O Co-emulsifier Enhances water resistance	STEARINERIE DUBOIS	1,25
	POLYGLYCERYL-3 POLYRICINOLEATE	POLYGLYCERYL-3 POLYRICINOLEATE	W/O Emulsifier	MISCELLANEOUS	3,75
B	S-STM CELLULOBEADS D-10	CELLULOSE & MAGNESIUM STEARATE	Feeling agent	DAITO KASEI	2,50
	SILICA BEAD SB-700	SILICA	Feeling agent	MIYOSHI	2,00
C	DEMINERALIZED WATER	AQUA	Solvent	MISCELLANEOUS	40,569
	EQUIBIOME	PROPYLENE GLYCOL & AQUA & ARCTIUM LAPPA ROOT EXTRACT	Active ingredient Rebalancing agent	SEPPIC	1,00
	GENECARE OSMS BA	BETAINE	Active ingredient	IFF	2,00
	RONACARE MgSO4	MAGNESIUM SULFATE	Stabilizer	MERCK / AZELIS	2,00
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STEARINERIE DUBOIS	3,00
	NIPAGUARD PE 9010	PHENOXYETHANOL & ETHYLHEXYLGLYCERIN	Preservative	CLARIANT	1,00
	COVARINE GREEN WS 7793	CI 74260 & GLYCERIN & AQUA & SODIUM LAURETH SULFATE & PHENOXYETHANOL & SIMETHICONE	Pigment	SENSIENT	0,03
	UNICERT YELLOW 08005-J	CI 19140	Dye	SENSIENT	0,001
	FRENCH KISS	PARFUM	Fragrance	IFF	0,20
E	SUGARCAPSULES MAGIC BROWN MPF	CI 77891 & CI 77492 & CI 77491 & CI 77499 & MANNITOL & ZEA MAYS STARCH & HYDROGENATED LECITHIN	Encapsulated pigment	DAITO KASEI	5,00

PROCESS

- Prepare Phase A1: Disperse the mineral sunscreen in the esters of Phase A1 under stirring until homogeneous
- Combine Phases A1 & A2: Add Phase A2 ingredients to Phase A1 under stirring
- Incorporate Phase B: Add Phase B ingredients to the A mixture under continuous stirring. Mix until a perfectly homogeneous blend is obtained
- Prepare Phase C: Pre-mix Phase C ingredients in a separate container
- Emulsify: Gradually add small portions of Phase C to the AB mixture under moderate stirring
- Fragrance Addition: Add fragrance under gentle stirring
- Add encapsulated pigments: Incorporate Sugarcapsules under moderate agitation without shearing to preserve their integrity
- Filling: Quickly fill into bottles and seal immediately

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ROSY GLOW STICK

N°80328

This anhydrous pink blush, formulated with 99% natural-origin ingredients, delivers a seamless and intuitive makeup experience. Its ultra-smooth texture glides gently onto the skin, allowing easy blending and precise control of color intensity. The blush melts instantly upon application, subtly enhancing the cheeks with a soft pink hue and an exceptional glowy effect. Lightweight and comfortable, it leaves the skin looking naturally radiant, with a refined, second-skin finish. Designed for everyday use, this blush combines high naturality with sensorial excellence, for a fresh and luminous complexion.

DUB 810 C - Provides a dry, velvety touch while enhancing creaminess and glide, ensuring smooth application without greasiness. **DUB INFINITE** - An evanescent, ultra-soft ester with a sensory profile close to volatile silicones, delivering a lightweight and non-greasy skin feel. **DUB PENCIL** - A low melting point wax close to skin temperature, contributing to a smooth, melting texture and effortless payoff. **DUB TGI 24V** - Improves spreadability and application performance, allowing even distribution and easy blending on the skin. **DUB CIRE H1** - A wax that melts at skin temperature, bringing consistency and sensory comfort while supporting a seamless, skin-melting application. **DUB DBHG** - Acts as a binder and thickener with a high melting point, providing structure, stability, and a powdery after-feel. **DUB ESTOLINE** - Delivers a second-skin effect while providing moisturizing benefits, enhancing comfort and skin suppleness.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescent emollient close to dimethicone feel	STÉARINERIE DUBOIS	7,5
	DUB 810 C	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	7,5
	DUB PENCIL	HYDROGENATED COCO-GLYCERIDES	Low melting point wax close to skin temperature	STÉARINERIE DUBOIS	7,5
	CARNAUBA WAX	COPERNICIA CERIFERA (CARNAUBA) WAX	Consistency agent	MISCELLANEOUS	6,0
	DUB TGI 24V	C18-36 ACID TRIGLYCERIDE	Emollient, binder	STÉARINERIE DUBOIS	5,0
	DUB CIRE H1	C10-18 TRIGLYCERIDES	Skin temperature wax with smooth melting	STÉARINERIE DUBOIS	5,0
	DUB DBHG Pellet	GLYCERYL DIBEHENATE, TRIBEHENIN, GLYCERYL BEHENATE	Binder, Thickener with high melting point	STÉARINERIE DUBOIS	4,0
	DUB ESTOLINE	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin and moisturizing agent	STÉARINERIE DUBOIS	3,0
	GRANSENSE TC-21X/C	TRIHEPTANOIN (AND) COCO-CAPRYLATE/ CAPRATE (AND) DILINOLEIC ACID (AND) BUTANEDIOL COPOLYMER (AND) CASTOR OIL/ IPDI COPOLYMER	Elastomer with a light feel on the skin	GRANT	6,0
	KAHLWAX 2811 RICE	ORYZA SATIVA (RICE) BRAN WAX	Feeling agent	KAHL	1,5
B	PGQ TIO2 R250	CI 77891, POLYGLYCERYL-2 TETRAISOSTEARATE	Pigment color	DAITO KASEI	16,5
	PGQ RED NO.211P	CI 77491, POLYGLYCERYL-2 TETRAISOSTEARATE	Pigment color	DAITO KASEI	3,0
	PGQ DK RED 7	CI15850, POLYGLYCERYL-2 TETRAISOSTEARATE	Pigment color	DAITO KASEI	0,8
C	S-STM CELLULOBEADS D10	CELLULOSE (AND) MAGNESIUM STEARATE	Thickener, feeling agent	DAITO KASEI	10,0
	S-STM MAKIGREEN MC	MICROCRYSTALLINE CELLULOSE (AND) MAGNESIUM STEARATE	Feeling agent	DAITO KASEI	7,0
	MST-3 DK PEARL GOLD	MICA (AND) CI77891 (AND) CI77491(AND) MAGNESIUM STEARATE	Pigment color	DAITO KASEI	5,0
	MST-1 MICA SX	MICA (AND) MAGNESIUM STEARATE	Feeling agent	DAITO KASEI	4,7

PROCESS

- Prepare Phase A and heat it to 85 °C.
- Add Phase B to Phase A while stirring and continue mixing until the mixture is homogeneous.
- Add Phase C to the Phase A/B mixture while stirring.
- Pour into suitable packaging.

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ROUGE À LÈVRES CORAIL

N°80318

Dress your lips in this natural formula with a melting, creamy texture.

Show off every shade of red and dare to embrace the Irresistible.

DUB INFINITE provides a non-greasy feel, a soft and silky touch, and accelerates drying time. It is proven to enhance long wear.

DUB OE HP is our best alternative to volatile silicones, improving formula lightness.

DUB SOGREEN reduces the greasy effect and boosts spreadability for optimal application.

DUB ESTOLINE creates a second-skin effect on the lips with its film-forming properties, maintaining hydration over time.

DUB TGI 24 enhances cohesion and comfort, making it particularly suitable for lip formulations.

DUB CIRE H1 gives the formula its unparalleled melting sensation and ultra-creamy texture.

DUB SSIC ensures optimal pigment dispersion for an even, well-balanced color.

PHASE	RAW MATERIALS	INCI	FUNCTIONALITIES	SUPPLIER	%
A	KAHLWAX 6607L MB SUNFLOWER	HELIANTHUS ANNUUS SEED CERA ASCORBYL PALMITATE TOCOPHEROL HELIANTHUS ANNUUS SEED OIL	High melting point Oil binder Consistency agent	KAHLWAX	10,0
	SYNCROWAX HRC-PA-(RB)	TRIBEHENIN	Consistency agent	MISCELLANEOUS	4,0
	CARNAUBA WAX MICRO	COPERNICIA CERIFERA CERA	Consistency agent	MISCELLANEOUS	2,0
	DUB CIRE H1	C10-18 TRIGLYCERIDES	Skin temperature smooth melting wax	STEARINERIE DUBOIS	5,0
	CASTORLATOM	RICINUS COMMUNIS SEED OIL HYDROGENATED CASTOR OIL	Moisturizing agent Film former	MISCELLANEOUS	12,0
	HUILE DE RICIN	RICINUS COMMUNIS SEED OIL	Pigment disperser	INTERCHIMIE	5,5
	DUB TGI 24	C18-36 ACID TRIGLYCERIDE	Glossy & structuring agent, Film forming enhancer	STEARINERIE DUBOIS	4,0
	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin and moisturizing agent	STEARINERIE DUBOIS	4,0
	DUB MCT 5545	CAPRYLIC/CAPRIC TRIGLYCERIDE	Fluidity and light touch, spreadability booster	STEARINERIE DUBOIS	8,2
	DUB KARITE	BUTYROSPIRUM PARKII BUTTER	Smooth and melting butter	MISCELLANEOUS	3,0
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescence emollient close to dimethicone feel	STEARINERIE DUBOIS	9,0
B	DUB PC	CETYL PALMITATE	Medium melting point Emollient Consistency agent	STEARINERIE DUBOIS	1,0
	PARFUM VANILLE FEMA HYPO 0707729	PARFUM	Fragrance	EXPRESSIONS PARFUMÉES	1,0
	ACETATE DE TOCOPHEROL	TOCOPHERYL ACETATE	Antioxidant	LEHVOSS	0,3
C	DISPERSION of 47,2% UNIPURE RED LC320 52,8% in DUB SSIC	ISOCETYL STEAROYL STEARATE CI 75470 MALTODEXTRIN	Pigment	STEARINERIE DUBOIS+ SENSIENT	5,0
	DISPERSION 66% UNIPURE WHITE LC981 in 34% DUB SSIC	CI 77891 ISOCETYL STEAROYL STEARATE	Pigment	STEARINERIE DUBOIS+ SENSIENT	10,0
D	DUB MCT 5545	CAPRYLIC/CAPRIC TRIGLYCERIDE	Fluidity and light touch, spreadability booster	STEARINERIE DUBOIS	8,0
	DISPERSION of 66% UNIPURE YELLOW LC188 in 34% DUB SSIC	CI 77492 ISOCETYL STEAROYL STEARATE	Pigment	STEARINERIE DUBOIS+ SENSIENT	8,0

PROCESS

- Heat phase A to 85°C while mixing with a defloculator at 200 rpm
- B Once phase A is homogeneous, add phase B to the mixture while stirring with a defloculator at 500 rpm
- C Premix phase C using a spatula, then add it to the A+B mixture while mixing with a defloculator at 200 rpm
- D Premix phase D using a spatula, then add it to the A+B+C mixture while mixing with a defloculator at 500 rpm

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ROUGE À LÈVRES GLOSSY ROSE

N°80320

Dress your lips in this natural formula with a melting, creamy texture.

Show off every shade of red and dare to embrace the Irresistible.

DUB INFINITE provides a non-greasy feel, a soft and silky touch, and accelerates drying time. It is proven to enhance long wear. **DUB OE HP** is our best alternative to volatile silicones, improving formula lightness. **DUB SOGREEN** reduces the greasy effect and boosts spreadability for optimal application. **DUB ESTOLINE** creates a second-skin effect on the lips with its film-forming properties, maintaining hydration over time. **DUB TGI 24** enhances cohesion and comfort, making it particularly suitable for lip formulations. **DUB CIRE H1** gives the formula its unparalleled melting sensation and ultra-creamy texture. **DUB SSIC** ensures optimal pigment dispersion for an even, well-balanced color.

PHASE	RAW MATERIALS	INCI	FUNCTIONALITIES	SUPPLIER	%
A	KAHLWAX 6607L MB SUNFLOWER	HELIANTHUS ANNUUS SEED CERA ASCORBYL PALMITATE TOCOPHEROL HELIANTHUS ANNUUS SEED OIL	High melting point Oil binder Consistency agent	KAHLWAX	10,00
	SYNCROWAX HRC-PA-(RB)	TRIBEHENIN	Consistency agent	MISCELLANEOUS	4,00
	CARNAUBA WAX MICRO	COPERNICIA CERIFERA CERA	Consistency agent	MISCELLANEOUS	2,00
	DUB CIRE H1	C10-18 TRIGLYCERIDES	Skin temperature smooth melting wax	STEARINERIE DUBOIS	5,00
	CASTORLATUM	RICINUS COMMUNIS SEED OIL HYDROGENATED CASTOR OIL	Moisturizing agent Film former	MISCELLANEOUS	12,00
	HUILE DE RICIN	RICINUS COMMUNIS SEED OIL	Pigment disperser	INTERCHIMIE	4,70
	DUB TGI 24	C18-36 ACID TRIGLYCERIDE	Glossy & structuring agent, Film forming enhancer	STEARINERIE DUBOIS	14,00
	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin and moisturizing agent	STEARINERIE DUBOIS	4,00
	Beurre de karité	BUTYROSPERMUM PARKII BUTTER	Smooth and melting butter	MISCELLANEOUS	3,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescant emollient close to dimethicone feel	STEARINERIE DUBOIS	9,00
B	DUB PC	CETYL PALMITATE	Medium melting point Emollient Consistency agent	STEARINERIE DUBOIS	1,00
	PARFUM FRAISE NEW 1501890	PARFUM	Fragrance	EXPRESSIONS PARFUMÉES	1,00
C	VITAMIN E ACETATE	TOCOPHERYL ACETATE	Antioxidant	LEHVOSS	0,30
	DISPERSION of 47,2% UNIPURE RED LC320 in 52,8% DUB SSIC	ISOCETYL STEAROYL STEARATE CI 75470 MALTODEXTRIN	Pigment	STEARINERIE DUBOIS + SENSIENT	12,50
	DISPERSION of 66% UNIPURE WHITE LC981 in 34% DUB SSIC	CI 77891 ISOCETYL STEAROYL STEARATE	Pigment	STEARINERIE DUBOIS + SENSIENT	7,50
	DUB MCT 5545	CAPRYLIC/CAPRIC TRIGLYCERIDE	Fluidity and light touch, spreadability booster	STEARINERIE DUBOIS	10,00

PROCESS

- Heat phase A to 85°C while mixing with a deflocculator at 200 rpm
- Once phase A is homogeneous, add phase B to the mixture while stirring with a deflocculator at 500 rpm
- Premix phase C using a spatula, then add it to the A+B mixture while mixing with a deflocculator at 200 rpm
- Premix phase D using a spatula, then add it to the A+B+C mixture while mixing with a deflocculator at 500 rpm

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ROUGE À LÈVRES MAT ROUGE

N°80319

Dress your lips in this natural formula with a melting, creamy texture.

Show off every shade of red and dare to embrace the Irresistible.

DUB INFINITE provides a non-greasy feel, a soft and silky touch, and accelerates drying time. It is proven to enhance long wear. **DUB OE HP** is our best alternative to volatile silicones, improving formula lightness. **DUB SOGREEN** reduces the greasy effect and boosts spreadability for optimal application. **DUB ESTOLINE** creates a second-skin effect on the lips with its film-forming properties, maintaining hydration over time. **DUB TGI 24** enhances cohesion and comfort, making it particularly suitable for lip formulations. **DUB CIRE H1** gives the formula its unparalleled melting sensation and ultra-creamy texture. **DUB SSIC** ensures optimal pigment dispersion for an even, well-balanced color.

PHASE	RAW MATERIALS	INCI	FUNCTIONALITIES	SUPPLIER	%
A	KAHLWAX 6607L MB SUNFLOWER	HELIANTHUS ANNUUS SEED CERA ASCORBYL PALMITATE TOCOPHEROL HELIANTHUS ANNUUS SEED OIL	High melting point Oil binder Consistency agent	KAHLWAX	10,00
	SYNCROWAX HRC-PA-(RB)	TRIBEHENIN	Consistency agent	MISCELLANEOUS	4,00
	CARNAUBA WAX MICRO	COPERNICIA CERIFERA CERA	Consistency agent	MISCELLANEOUS	2,00
	DUB CIRE H1	C10-18 TRIGLYCERIDES	Skin temperature smooth melting wax	STEARINERIE DUBOIS	5,00
	CASTORLATUM	RICINUS COMMUNIS SEED OIL HYDROGENATED CASTOR OIL	Moisturizing agent Film former	MISCELLANEOUS	12,00
	HUILE DE RICIN	RICINUS COMMUNIS SEED OIL	Pigment disperser	INTERCHIMIE	2,00
	DUB TGI 24	C18-36 ACID TRIGLYCERIDE	Glossy & structuring agent, Film forming enhancer	STEARINERIE DUBOIS	4,00
	DUB MCT 5545	CAPRYLIC/CAPRIC TRIGLYCERIDE	Fluidity and light touch, spreadability booster	STEARINERIE DUBOIS	18,94
	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin and moisturizing agent	STEARINERIE DUBOIS	4,00
	DUB KARITE	BUTYROSPERMUM PARKII BUTTER	Smooth and melting butter	MISCELLANEOUS	3,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescence emollient close to dimethicone feel	STEARINERIE DUBOIS	9,00
	DUB PC	CETYL PALMITATE	Medium melting point Emollient Consistency agent	STEARINERIE DUBOIS	1,00
B	SEPIFINE BB	AMYLOPECTIN	Feeling agent Visual agent	SEPPIC	3,00
C	PARFUM CASSIS BCG 41041	PARFUM	Fragrance	GROUPE NEROLI	1,00
	ACETATE DE TOCOPHEROL	TOCOPHERYL ACETATE	Antioxidant	SUMMIT COSMETICS	0,30
D	DISPERSION of 66% UNIPURE WHITE LC981 in 34% DUB SSIC	CI 77891 ISOCETYL STEAROYL STEARATE	Pigment	STEARINERIE DUBOIS + SENSIENT	0,76
	DISPERSION of 47,2% UNIPURE RED LC320 in 52,8% DUB SSIC	ISOCETYL STEAROYL STEARATE CI 75470 MALTODEXTRIN	Pigment	STEARINERIE DUBOIS + SENSIENT	16,00
	DUB MCT 5545	CAPRYLIC/CAPRIC TRIGLYCERIDE	Fluidity and light touch, spreadability booster	STEARINERIE DUBOIS	4,00

PROCESS

- A Heat phase A to 85°C while mixing with a defloculator at 200 rpm
- B Once phase A is homogeneous, add phase B to the mixture while stirring with a defloculator at 500 rpm
- C Premix phase C using a spatula, then add it to the A+B mixture while mixing with a defloculator at 200 rpm
- D Premix phase D using a spatula, then add it to the A+B+C mixture while mixing with a defloculator at 500 rpm

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THE PERFECT FINISH

N°80325

The Perfect Finish is an innovative anhydrous jumbo concealer stick designed to deliver flawless correction. Its user-friendly format allows for quick, precise application, making it the ideal companion for on-the-go touch-ups throughout the day. The formula glides effortlessly onto the skin, melting on contact to reveal a soft, powdery and velvety finish. Lightweight and non-greasy, it provides immediate comfort while ensuring a natural, perfected look. The Perfect Finish combines sensorial pleasure with functional performance, leaving the skin smooth, balanced, and beautifully refined, anytime, anywhere.

DUB 810 C – Dry and velvety touch, adds creaminess and glide without greasiness.

DUB INFINITE – An evanescent ester, close to volatile silicones, ultra-soft and non-greasy.

DUB CIRE H1 – A wax that melts at skin temperature, giving consistency and sensory comfort.

DUB PENCIL – Adds structure and consistency, with a soft melting point close to skin temperature.

DUB SOGREEN – Velvety and non-greasy touch, no sticky.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB CIRE H1	C10-18 TRIGLYCERIDES	Skin temperature wax with smooth melting	STÉARINERIE DUBOIS	8,5
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescant emollient close to dimethicone feel	STÉARINERIE DUBOIS	8,0
	DUB 810 C	COCO-CAPRYLATE/CAPRATE	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	8,0
	CARNAUBA WAX	COPERNICIA CERIFERA (CARNAUBA) WAX	Consistency agent	MISCELLANEOUS	6,0
	DUB SOGREEN	ETHYL OLIVATE (AND) TRIHEPTANOIN	Emollient close to dimethicone feel	STÉARINERIE DUBOIS	3,5
	DUB ESTOLINE	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin and moisturizing agent	STÉARINERIE DUBOIS	2,0
	DUB DBHG PELLET	GLYCERYL DIBEHENATE, TRIBEHENIN, GLYCERYL BEHENATE	Binder, Thickener with high melting point	STÉARINERIE DUBOIS	5,0
	DUB PENCIL	HYDROGENATED COCO-GLYCERIDES	Low melting point wax close to skin temperature	STÉARINERIE DUBOIS	4,0
	HARMONIE NATUVEL GEL	COCO-CAPRYLATE/CAPRATE (AND) POLYGLYCERYL-2 ISOSTEARATE/DIMER DILINOLEATE COPOLYMER (AND) SQUALANE	Rheological agent	MOMENTIVE	8,0
B	PGQ TiO2 R250	CI 77891, POLYGLYCERYL-2 TETRAISOSTEARATE	Pigment	DAITO KASEI	16,5
	PGQ YELLOW No.602P	CI 77492, POLYGLYCERYL-2 TETRAISOSTEARATE	Pigment	DAITO KASEI	1,9
	PGQ RED No.211P	CI 77491, POLYGLYCERYL-2 TETRAISOSTEARATE	Pigment	DAITO KASEI	0,7
	PGQ BLACK No.710P	CI 77499, POLYGLYCERYL-2 TETRAISOSTEARATE	Pigment	DAITO KASEI	0,4
C	S-STM CELLULOBEADS D10	CELLULOSE (AND) MAGNESIUM STEARATE	Thickener, Feeling agent	DAITO KASEI	10,0
	MST-1 MICA SX	MICA (AND) MAGNESIUM STEARATE	Thickener, Feeling agent	DAITO KASEI	10,0
	SILICA BEADS SB 700	SILICA	Feeling agent	MIYOSHI	7,5

PROCESS

- Heat Phase A to 85 °C.
- Add Phase B to Phase A and stir until the mixture is homogeneous.
- Add Phase C to the combined mixture (AB) and continue stirring for 10 minutes.
- Transfer the product into appropriate packaging.

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VELVET GLOSS SPF30

N°80333

Velvet Gloss SPF 30 combines lip care, shine and sun protection in a single luxurious gesture. Its creamy, cushion-soft texture glides effortlessly onto the lips, enveloping them in lasting comfort and hydration. The glossy finish enhances the natural beauty of the lips while providing a smooth, non-sticky feel. With a theoretical SPF 30, Velvet Gloss SPF 30 helps protect delicate lips from daily UV exposure, leaving them soft, nourished and visibly radiant throughout the day.

DUB DIS & DUB 810 PGM – High-performance organic UV filter solubilization system, ensuring optimal SPF efficacy and formula stability.

DUB ESTOLINE – Delivers hydrating properties with a cocooning, conditioning feel while boosting lip shine, comfort.

DUB ISO G3 – Forms a flexible film on the lips to improve wear and long-lasting protection.

DUB SSIC – Enhances pigment and mineral dispersion while contributing to a glossy, luminous finish.

DUB DBHG – Wax that provides structure and stability to the formula, with a refined powdery after-feel for an elegant sensory experience.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A	DUB DIS	DIISOPROPYL SEBACATE	Chemical UV filters solubilizer	STÉARINERIE DUBOIS	5,0
	DUB 810 PG M	PROPYLENE GLYCOL DICAPRYLATE/DICAPRATE	Chemical UV filters solubilizer	STÉARINERIE DUBOIS	5,0
	TINOSORB S	BIS-ETHYLHEXYLOXYPHENOL METHOXYPHENYL TRIAZINE	Chemical UV filters	BASF	5,0
	EUSOLEX 9020	BUTYL METHOXYDIBENZOYLMETHANE	Chemical UV filters	MERCK	4,0
	UVINUL T 150	ETHYLHEXYL TRIAZONE	Chemical UV filters	BASF	4,0
B	DUB ESTOLINE®	ETHYLHEXYL POLYHYDROXYSTEARATE	Second skin, moisturizing & antipollution agent	STÉARINERIE DUBOIS	57,8
	DUB ISO G3	POLYGLYCERYL-3 DIISOSTEARATE	Co-emulsifier W/O & Enhances water resistance	STÉARINERIE DUBOIS	3,0
B1	CALYCARE GEL 100	POLYCAPROLACTONE	Oil-phase gelling agent & sensory enhancer	BRENTAG / CALYXIA	5,0
B2	DUB DBHG PELLETS	GLYCERYL DIBEHENATE & TRIBEHENIN & GLYCERYL BEHENATE	Binder, Thickener & Structuring Agent	STÉARINERIE DUBOIS	6,0
C	DUB SSIC	ISOCETYL STEAROYL STEARATE	Pigment disperser	STÉARINERIE DUBOIS	4,0
	COVAPATE UNIRED LC 3703	RICINUS COMMUNIS SEED OIL & CI 15850	Pigment	SENSIENT COSMETIC TECHNOLOGIES	0,2
D	FRAMBOISE	AROMA	Aroma	AROMA ZONE	1,0

PROCESS

- Weigh Phase A and heat under stirring at 85°C in a water bath. Stir until all UV filters are completely solubilized.
- Add Phase B to Phase A under continuous stirring.
- Add Phase B1 and stir for 5 minutes to ensure proper dispersion.
- Add Phase B2 and continue stirring until fully melted.
- Maintain stirring for an additional 10 minutes while preparing Phase C.
- Once Phase AB is homogeneous, add Phase C and mix thoroughly.
- Remove the batch from the water bath.
- Continue stirring while cooling using a cold-water bath (without ice).
- At 55°C, add Phase D while stirring.
- Fill into the final packaging at 40-50°C.

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VIOLET LIFT CC CREAM

N°80315

Violet Lift CC Cream - the ultimate skin revival & illumination.

Discover a versatile formula that bridges skincare, suncare and makeup in one step - with 95% natural origin ingredients. Specially designed to neutralize dull, greyish tones, its violet encapsulated pigments revive your natural glow for a fresh, luminous complexion.

DUB INFINITE boosts long-lasting performance and sweat resistance, while **DUB ISO G3** enhances water resistance in this W/O emulsion. The synergy of **DUB SIS 16**, **DUB INFINITE** and **DUB OE HP** (our best silicone alternatives) creates a velvety, non-greasy and non-sticky finish.

With **DUB SSOD** optimizing the dispersion of mineral UV filters, this lightweight cream protects the skin against daily UV exposure while delivering a natural glow.

Try Violet Lift CC Cream - the formula that perfects, protects and illuminates your skin.

PHASE	RAW MATERIAL	INCI NAME	FUNCTIONALITIES	SUPPLIER	%
A1	DUB SSOD	OCTYLDODECYL STEAROYL STEARATE	Mineral UV filter dispersant	STEARINERIE DUBOIS	8,00
	DUB INFINITE	COCO-CAPRYLATE/CAPRATE	Evanescence emollient close to dimethicone feel	STEARINERIE DUBOIS	6,00
	EUSOLEX Z TEC	ZINC OXIDE	Mineral Sunscreen	MERCK / AZELIS	12,50
A2	DUB OE HP	ETHYL OLEATE	Emollient close to cyclomethicone	STEARINERIE DUBOIS	5,00
	DUB SIS16	ISOCETYL STEARATE	Smooth and soft emollient	STEARINERIE DUBOIS	4,00
	OLO 3D	STEARKONNIUM BENTONITE	Thickener	EPHYLA	1,20
	DUB ISO G3	POLYGLYCERYL-3 DIISOSTEARATE	W/O Co-emulsifier & Enhances water resistance	STEARINERIE DUBOIS	1,25
	POLYGLYCERYL-3 POLYRICINOLEATE	POLYGLYCERYL-3 POLYRICINOLEATE	W/O Emulsifier	MISCELLANEOUS	3,75
B	CELLULOBEADS USF-X	CELLULOSE	Feeling agent	DAITO KASEI	2,00
	MST-1 Mica SX	MICA & MAGNESIUM STEARATE	Feeling agent	DAITO KASEI	2,00
C	DEMINERALIZED WATER	AQUA	Solvent	MISCELLANEOUS	40,60
	TALADVANCE	GLYCERIN & AQUA & CENTELLA ASIATICA LEAF EXTRACT	Active ingredient	SEPPIC	2,00
	XEP®-018 MINIPROTEIN™	S-MU-CONOTOXIN CNIIC	Active ingredient Anti-aging, Botox-like	ACTIVEN	2,00
	RONACARE MgSO4	MAGNESIUM SULFATE	Stabilizer	MERCK / AZELIS	2,00
	DUB DIOL	METHYLPROPANEDIOL	Humectant	STEARINERIE DUBOIS	3,00
	NIPAGUARD PE 9010	PHENOXYETHANOL & ETHYLHEXYLGLYCERIN	Preservative	CLARIANT	1,00
	Sol. 1% UNICERT BLUE 05601-J	CI 42090 & AQUA	Dye	SENSIENT	0,20
	Sol. 1% UNICERT RED K7053-J	CI 45410 & AQUA	Dye	SENSIENT	0,30
D	PERFUME FRENCH KISS	PARFUM	Fragrance	IFF	0,20
E	CAMELEON CELLUYELLOW	CI 77891 & CI 77492 & CELLULOSE ACETATE & MAGNESIUM STEARATE PROPYLENE GLYCOL STEARATE	Encapsulated pigment	TAGRA	2,30
	CAMELEON CELLURED	CI 77891, CI 77491, CELLULOSE ACETATE, MAGNESIUM STEARATE, PROPYLENE GLYCOL STEARATE	Encapsulated pigment	TAGRA	0,50
	CAMELEON CELLUBLACK	CI 77891, CI 77499, CELLULOSE ACETATE & MAGNESIUM STEARATE & PROPYLENE GLYCOL STEARATE	Encapsulated pigment	TAGRA	0,20

PROCESS

- Prepare Phase A1: Disperse mineral sunscreen in esters under stirring until homogeneous
- Combine Phases A1 & A2: Add Phase A2 ingredients to Phase A1 under stirring
- Incorporate Phase B: Add Phase B ingredients to Phase A under continuous stirring. Mix until a perfectly homogeneous blend is obtained
- Prepare Phase C: In a separate container, pre-mix Phase C ingredients
- Emulsify: Gradually add small portions of Phase C to the AB mixture under moderate stirring
- Add Fragrance: Incorporate fragrance under gentle agitation
- Add encapsulated pigment: Introduce Cameleon Cellucaps under moderate stirring, without shearing, to preserve them
- Filling: Quickly fill into bottles and seal immediately

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